

# Instruction Sheet

## DIFFERENTIAL SUPPORT - OUTRIGGER

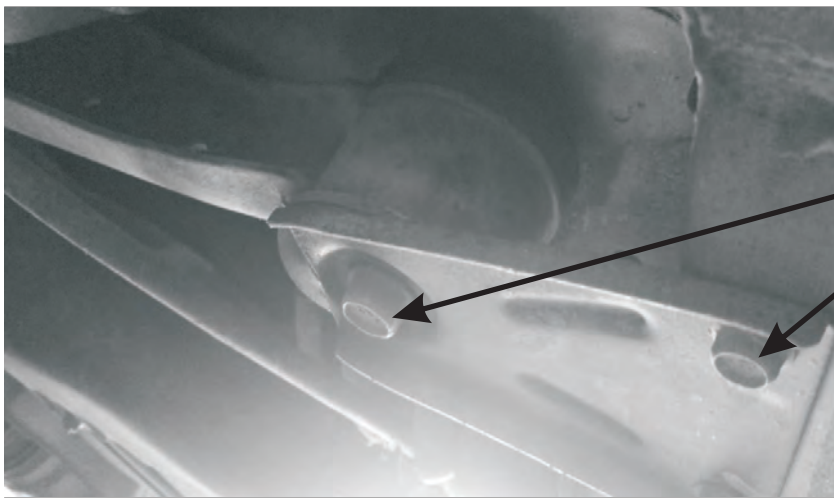
Z5380

Application:  
Subaru Impreza -  
1994 -2007.

Contents:  
2 x Bushings.  
2 x Inner Tubes.  
1 x Grease.

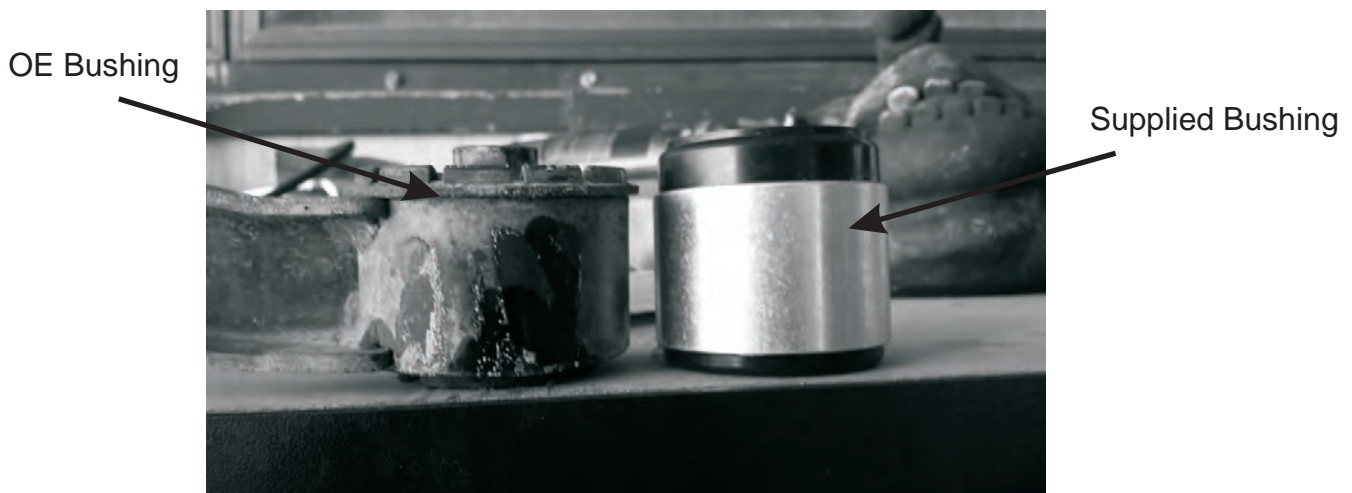
**N.B:** This instruction sheet should be used in conjunction with the workshop manual

- Raise the car evenly and safely support.
- Support the differential and un-bolt/remove the rear diff crossmember.
- Proceed to remove the old bushings - this can be achieved by drilling the rubber and cutting the outer shell with a hacksaw.



Mounting Bolts

- Once the bushings are removed, check for any burs, fix as necessary
- Press the new bushings in with hydraulic press - note the larger flange section of the bushing sits upwards. See image below.



OE Bushing

Supplied Bushing

- Lubricate the bushing ID and faces, insert the supplied tubes.
- Re-fit crossmember to the vehicle.
- Re-check all bolts after initial 100km's.

**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.