

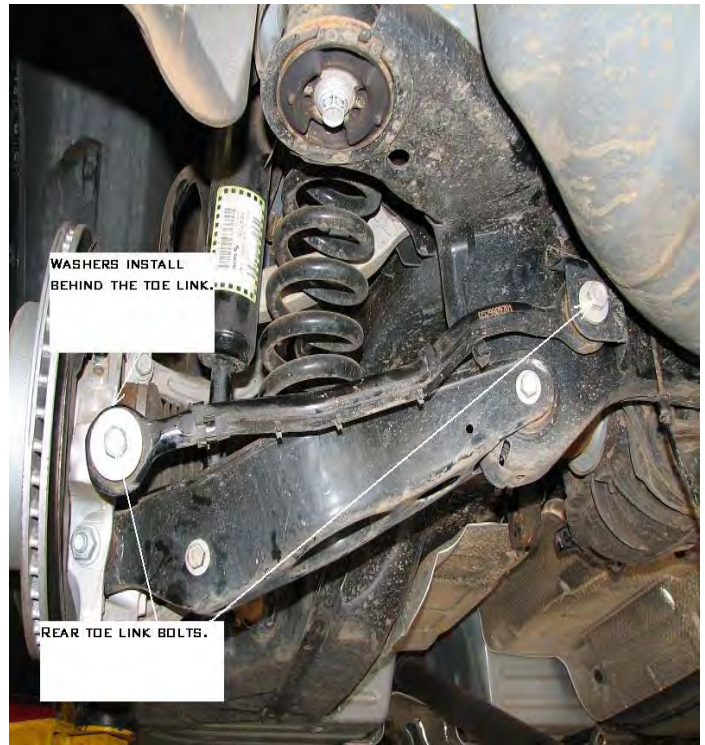
Fitting Instructions

For: Rear Toe Link Bush

To suit: Chrysler 300c/Magnum

Contents:	4 x Replacement Bushes 6282	1 x Fitting Instructions
	2 x Short Crush Tubes	1 x Grease Satchel
	2 x Long Crush Tubes	2 x large washers 4 x Small washers

1. Raise the rear of the vehicle and support on chassis stands.
2. Remove the rear road wheels and undo the toe link bolt.
3. Loosen the rear sub frame bolts whilst supporting the weight.
4. Lower the sub frame enough to allow the inner toe link bolt to clear the spare tyre well.
5. Remove the toe link bolts and arm.
6. Using a suitable press and tools remove the bushes from the arm and discard.
7. Ensure all sharp edges, burrs, rust and paint are removed from the flange face of the arm .Repair or replace as necessary.
8. Install the replacement 6282 bushes into the arm.
9. Press the 6282 bushes gently into the arm until they seat centrally.
10. Lubricate the inner bore of the bush and faces.
11. Install the longer crush tube into the inner bush and fit the 2 x smaller washers either side of the bush over the end of the crush tube.
12. Install the shorter crush tube into the outer bush and fit the larger washer on the inside of the bush against the hub.
13. Re-fit the arm to the vehicle and using the existing O.E bolts install and torque to manufactures specifications.
14. Re-tighten the rear cradle mount bolts.
15. Re fit road wheels and allow the vehicle to settle to normal ride height.
16. Carry out a wheel alignment.
17. Road test vehicle.



NB: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual procedures are followed in addition to the above.