

# FITTING INSTRUCTIONS

## Suits: Commodore VR-VE

**N.B:** These instructions should be used in conjunction with workshop manual.

1. Raise the vehicle and place on chassis stands.
2. Remove the sway bar link, brake and any sensor wire mounts.
3. Remove the strut assembly as a unit.

**Note:** We recommend that a qualified trades person perform the disassembly and reassembly of the strut unit with a trade recognised coil spring compression tool.

4. With suitable spring compression tool fitted, disassemble and remove the old strut top bush and LOWER cup washer and discard.

**Note:** Do not discard the original UPPER cup washers as they will need to be re-used in the same position when reassembling, and if bump stop is not refitted and in good condition the warranty may be voided.

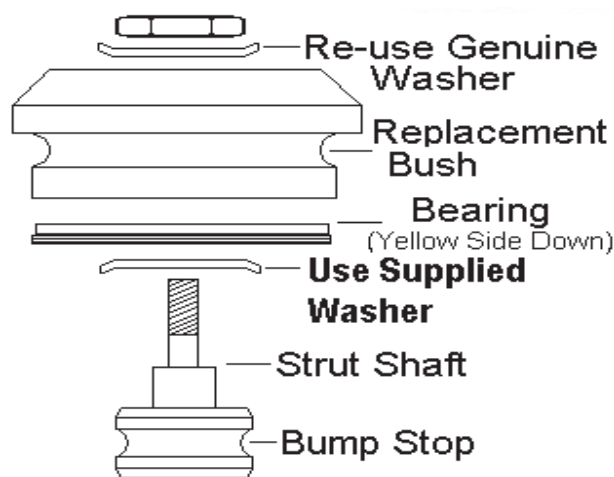
5. With bump stop in position fit **supplied** cup washer, replacement **4018A** bush (with bearing in place, yellow side down), **original** upper cup washer in the correct position as per diagram below.

**Note:** The strut leg to steering knuckle bolts must be renewed as they are **ONE USE ONLY** stretch bolts.

**VR/VZ O.E. Bolt:** 11090821 **Nut:** 92138205 **Washer:** 92138049

**VE O.E. Bolt:** 92138863 **Nut:** 92138862 **Washer:** 92138864

6. Re-tension all associated and removed bolts to specification.



**N.B:** It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.