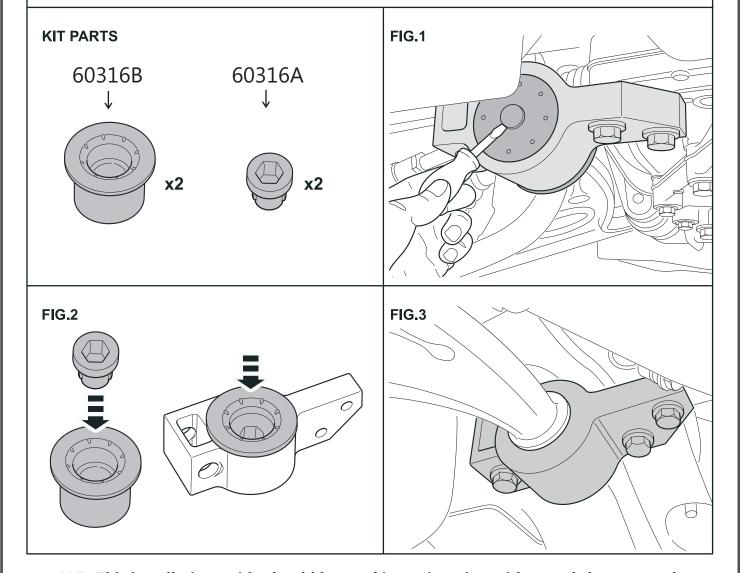
Install Guide

Front Control Arm Rear Bushing

Application: VW/Audi Mk5 and 6 Platform and Polo MK4

- 1. Raise the vehicle evenly and safely support.
- 2. Remove wheels and disconnect the front ball joints.
- 3. Loosen and remove the front bushing bolt. Note: You may have to slightly lift the engine to clear the A/C compressor.
- 4. Loosen the vertical mounted rear bolts and remove arm from the vehicle. Note: For Polo models, you will have to cut the rear bushing out of the aluminium sub-frame.
- 5. Using suitable tooling, remove the arm bushing from the arm. Clean the hex spigot remove any rubber deposits.
- 6. Using suitable tooling, press out the OE rubber bushing from the aluminium housing.
- 7. Push on supplied bushing 60316A over the hex spigot.
- 8. Push the supplied bushing 60316B into the OE housing with flange facing front of vehicle.
- 9. Grease the ID of the 60316B bushing with the supplied grease and pop the OE housing over the 60316A bushing.
- 10. Refit the arm to the vehicle. NOTE: You may have to release the air from the rear of the bushing to guarantee the housing sits correctly for the mounting bolts refer Fig.1.
- 11. Bolt the arm back on the vehicle you may have to loosen the aluminium sub-frame to assist install. Tighten all bolts to OE spec at ride height.
- 12. Carry out a wheel alignment. re-check all bolts after initial 100kms.



N.B: This installation guide should be used in conjunction with a workshop manual.

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