

Fitting Instruction

Front Lower Control Arm Rear Bush

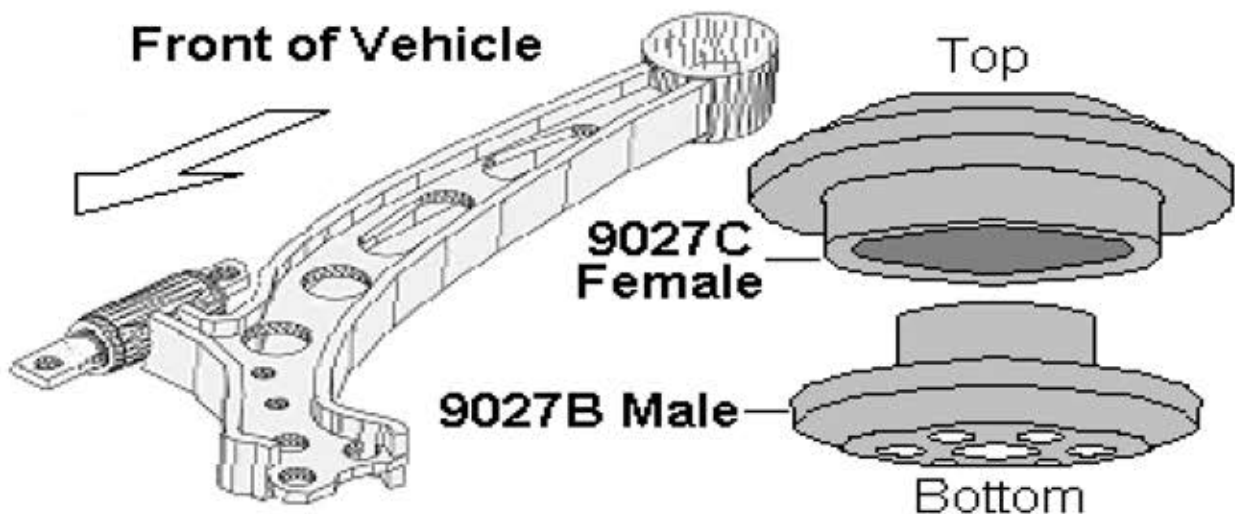
**Suits: Toyota Camry SDV/VDV10-SXV/VCV10-ACV36
Toyota Avalon MCX10, Lexus ES300
Holden Apollo JM-JP**

N.B: These Instructions should be used in conjunction with workshop manual.

1. Raise the front of the vehicle and support on chassis stands.
2. Remove the front wheels from the vehicle.
3. Disconnect the ball joint at the lower control arm end and sway bar link from the lower control arm.
4. Unbolt the lower control arm and remove from the vehicle.

Fitment Tip: Front lower control arm bushes should be checked as part of this bush replacement procedure.

5. Remove the old rear rubber bush from the arm using a suitable press tool and discard.
6. Clean and inspect the eyelet for rust, paint, damage, pitting and old rubber deposits and clean or replace as necessary.
7. Install the bushes into the eyelet with the **9027C female** bush from the top and the **9027B male** bush from the bottom of the arm **as per diagram below** and then grease only the flange faces, crush tube and internal bore of the replacement bushes. **Incorrect fitment may cause premature bush failure.**
8. Re-assemble the lower control arm, sway bar link and ball joint as recommended in workshop manual.
9. Tighten all components to manufactures specifications at normal ride height.
10. We recommend that a wheel alignment be preformed after completion.



N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.