

PART NUMBER: T1164RL

PRODUCT: Steps

APPLICATION: 10-13 SR5

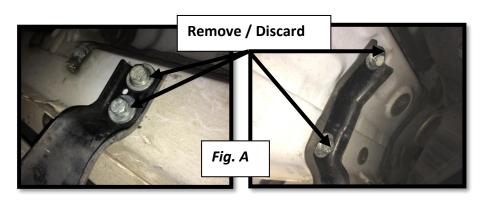
10-15 Limited

PARTS INCLUDED:	QTY
<u>Driver Side Step</u>	1
Passenger Side Step	1
HARDWARE PACK:	1
M8X30mm HC Bolt	12
M8 Flat Washer	12
M8 Lock Washer	12

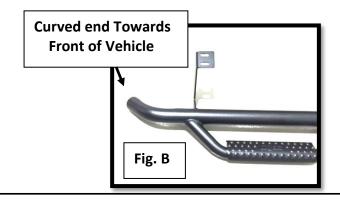


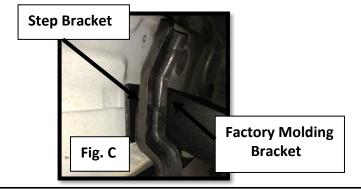
## **Installation:**

Step 1: Staring with the driver side, remove all factory side molding hardware and discard. (Fig. A)

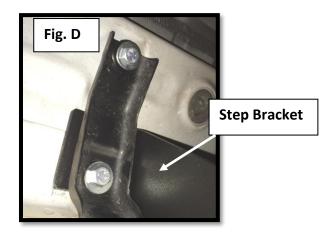


<u>Step 2:</u> Starting with the Driver side step, *(Fig.B)* align brackets with the factory mounts. *Note:* The step brackets will slide under the side molding brackets. *(Fig. C)* 





<u>Step 3:</u> Using the supplied 8mm x 30mm hex bolts, lock washer and flat washers, start into factory mount locations and loosely tighten. *NOTE:* The front bracket will take one bolt through the lower factory bracket and step bracket and one through the upper factory brackets original location. (Fig. D)



**Step 4:** After finial positioning, torque each bolt location using a 13mm socket.

**Step 5:** Repeat steps 1-3 with Passenger side. This concludes the installation.

