



## Installation Instructions

### Step Systems

07-14 Toyota Tundra Double Cab  
and Crew Max

#### Bolt Kit

- 16 8mmx 25mm hex bolts
- 16 5/16 Flat Washers
- 16 Lock Washers

**NOTE:** Some models only require 12 each

#### Tools Needed:

- 13mm wrench or socket
- 12mm wrench or socket  
(used to remove factory bolts)



1. Remove any factory hardware and discard. Position the step board on the side of the vehicle. See Figure 3a. **NOTE:** The short end of the step goes to the front of the vehicle. Test fit the step board to the factory bolt hole locations. **NOTE:** The step should line up with the existing factory bolt locations.



Figure 3b

2. Starting with one of the center brackets, start the 8mm hex bolt, 8mm lock washer and 8mm flat washer into the factory bolt locations and hand tighten. See figure 3b. Start all of the remaining 8mm hex bolts, 8mm lock washers and 8mm flat washers. Torque each bolt location to 15ft/lbs.
3. Repeat installation procedures on the passenger side.  
This concludes the installation.