



Installation Instructions

Step Systems

05+ Toyota Tacoma Double Cabs and FJ Cruisers

Bolt Kit:

- 10) 8mm x 1" bolts
- 10) 5/16" washers
- 10) 8mm lock washers

Tools Needed:

- 13mm wrench

1. Remove the bars from their box and locate the bolt kit. Remove any factory hardware.

See **Figure 1**

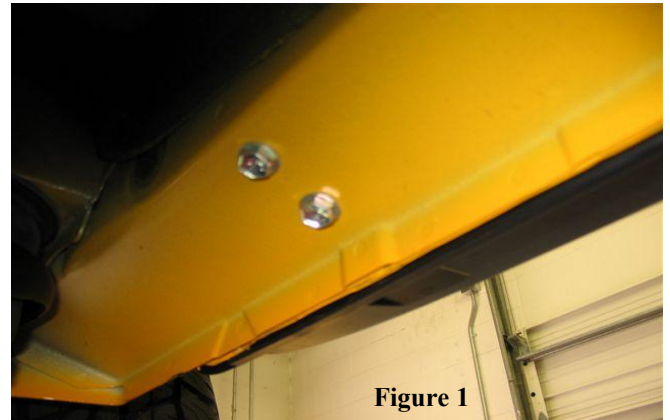


Figure 1

2. Position the step to the driver side of the vehicle. **NOTE:** The short end of the step board should be located at the front of the vehicle. Test fit the step board to the factory hole locations. **NOTE:** The step should line up with the existing factory bolt locations.



Figure 2

3. Starting with the center bracket, start one 8mm hex bolt, 8mm lock washer and 8mm flat washer into the factory bolt location. **NOTE:** Step board should hang in location with the bent flange toward the rear of the vehicle. Start the other 8mm nut, 8mm lock washer and 8mm washer on the same bracket. **NOTE:** Hand tighten.

See **Figure 2**



Figure 3

4. Start all of the remaining 8mm hex bolts, 8mm nuts, 8mm lock washers and 8mm flat washers at each bracket. **NOTE:** The front bracket only uses one 8mm bolt and washer per side. Torque each bolt to 15ft/lbs.

See **Figure 3**

5. Repeat installation procedure on the other side. This concludes the step installation.

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