



## Installation Instructions

### Step Systems

99-14 Super Duty  
Excursion All Years

Bolt Kit: 12) 3/8 X 1 1/2" carriage bolts  
12) 3/8" washers  
12) 3/8" nuts  
12) 5/16 bolts and clips.

Tools needed: 9/16" and 1/2" gear wrench or socket and ratchet

If vehicle is equipped with factory running boards, remove boards and factory fasteners.

1. N-Fab Nerf-Steps are manufactured specifically for driver and passenger sides. The short 45\* bend at the end of each Nerf-Step goes to the front of the vehicle.
2. Starting with the driver side, open both doors and hold the Nerf-Step to the underside of the vehicle. The oval holes in the Nerf-Step bracket will align with the factory holes on the bottom pinch roll of the truck. Not all the holes in the pinch-weld will be used.
3. Locate the holes for the clips where it lines up in conjunction to the upper holes in the bracket. Place clips in positions.
4. There are 1/2" round upper mounting holes on Superduty Nerf-Step brackets, put the bolts for the clips in these holes finger tight.
5. Using the 3/8" x 1 1/2" carriage bolts provided insert from the outside and attach the flat washer and nut leave loose though the oval hole in the bkt. Once all six bolts have been inserted. Hold the front of the Nerf-Step firmly against the body and tighten the front bolt. Now move to the rear of the Nerf-Step and hold the step level so the gap is even along the entire Nerf-Step. Next tighten the rear bolt. You may then tighten all the remaining bolts @ 18-22 lbs.