



Installation Instructions
Step Systems
97-14 F-150, 97-08 Expedition

Bolt Kit:

- 12) 3/8 X 1 1/2" carriage bolts
- 12) 3/8" washers
- 12) 3/8" nuts

09 F150 Kit will also contain:

- 12) 5/16 clips
- 12) 5/16 flat washers
- 12) 5/16 hex bolts

Tools needed: 9/16 Gear Wench, wrench, or socket and ratchet

NOTE: If vehicle is equipped with factory running boards, remove boards and factory fasteners.

NOTE: N-Fab Nerf-Steps are manufactured specifically for driver and passenger sides. The short 45* bend at the end of each Nerf-Step goes to the front of the vehicle. If you have a straight cut bed access step model, the straight cut end will be by the rear tire.

Step 1. (1997-2014 F-150 models) Starting with the driver side, open both doors (if so equipped) and hold the Nerf-Step to the underside of the vehicle. The oval holes in the Nerf-Step bracket will align with the factory holes on the bottom pinch roll of the truck. Using the 3/8" x 1 1/2" hardware provided, insert the carriage bolt from the outside and attach the flat washer and nut.

Step 2. Once all six bolts have been inserted, hold the front of the Nerf-Step firmly against the body and tighten the front bolt. Now move to the rear of the Nerf-Step and hold the step level so the gap is even along the entire Nerf-Step. Next tighten the rear bolt. You may then tighten the remaining 4 bolts.

(New body style F-150, may have to remove factory tape from Rocker Panel)

NOTE: *On the 2009 Super Crew model's center bracket, only one of the holes will line up due to the placement of the cab brace. Drilling the second hole is recommended, but is not required for the install. The 5/16" clips, flat washers and hex bolts are for the upper holes in the top of the bracket.*