



## Installation Instructions

Light Bar / Pre-Runner

05-11 Toyota Tacoma

Part Numbers:

T054LB / T052LH

### Hardware Kit Contains:

- 8) 3/8" x 1" carriage bolts
- 8) 3/8" hex nuts
- 8) 3/8" washers

### Recommended Tools:

- 9/16 socket wrench
- 9/16 washer

Step 1: Locate the two factory bumper mounts and remove the inside nuts from the factory studs and set aside. Next, locate the two N-fab base mounting bumper brackets. Locate on each bracket the 1/2" and 1 1/4" slotted holes on the foot.

Step 2: Starting with the driver's side bumper mount, align the two 1/2" slotted holes in the N-fab bracket with the two 10mm studs on the frame horn. **NOTE:** The bracket's 1 1/4" bend will point towards the inside of the vehicle with the other four mounting holes on the base bracket facing up towards the opening in the bumper. Re-install the two nuts over the base bracket and leave loose. Repeat for the passenger side.

Step 3: Take the pre-runner (or light bar) and carefully slide through the bumper opening until the base bracket and pre-runner bracket holes line up. Next, starting with the driver side, install four 3/8" x 1" carriage bolts. **NOTE:** The carriage bolts have a square shoulder that will lock into the slotted hole in the bracket. The studs on the bolts will be facing opposite directions. This will allow for final adjustment. Fix the 3/8" hex nuts and washers on the carriage bolts and finger tighten. Repeat on passenger side.

Step 4: Using the slotted holes in the base brackets, find the desired position up and down and tighten all four studs on the frame horn studs. After final positioning, torque each stud to 15-20 ft lbs. Next, find the desired position in and out by aligning the pre-runner to the bumper and tighten the pre-runner to the base bracket. Once all bolts are tight the install is complete.

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