



Installation Instructions
Step Systems
80-96 Ford F150/F250/F350

Bolt Kit:

- 24) 3/8 x 1 1/2" carriage bolts
- 24) 3/8" nuts
- 24) 3/8" washers

Tools Needed:

- 15mm or 9/16" wrench/socket
- Drill and 1/2" drill bit.

Find the driver and passenger sides; the short end (tail) goes towards the front.

1. Look on the underside of the truck cab, right below the door. You will see a trough between the stiffing rib located @ 5" from the vertical sheet metal that makes up the outside panel of the truck. This is where the brackets will fit butted up against the stiffing rib and the horizontal floor pan.
2. Hold the Nerf-steps in place. The leading edge of the bars should be about 3/4" from the front wheel well opening.
3. Mark all the holes using the marker where they line up on the sheet metal in the trough.
4. Drill all the holes using the 1/2" drill bit. Hold bars up so hole line up
5. Put the carriage bolts in the holes faced down in the door seal. Then the bolts in the backbone of the bracket to the stiffing rib.
6. Once all bolts are finger tight, take a wrench and tighten all the lower bolt first, then tighten the upper ones...there will be a gap between the bracket, once you tighten them it will load it to the cab.
7. Repeat the process on the other side. You are now DONE!

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