

Installation Instructions

LED Roof Mounts Brackets – Door Seam

Hardware Kit Contains:

(8) 6mm x 1" S3 security square self tapping screws

Recommended Tools

Power Drill Drill Punch S3 Security Square Drill Bit Marker

Part Numbers: C0750LR, F9950LR, C8850LR, C9950LR, D0250LR

STOP! READ BEFORE CONTINUING! THIS PART IS INTENDED TO BE PROFESSIONALLY INSTALLED BY A CERTIFIED TECHNICIAN. PLEASE READ ALL INSTRUCTIONS CAREFULLY AND COMPLETELY BEFORE BEGINNING INSTALLATION!

- Step 1: Identify the driver's and passenger's side brackets.
- Step 2: Remove door seals in the upper forward area of the each door, nearest the windshield.
- Step 3: Mount the N-FAB brackets to the LED light bar. Snug, but do not tighten the studs at each end of the LED light bar.
- <u>Step 4</u>: Position the brackets in the upper forward areas of each door sill. Determine the ideal bracket location by adjusting the brackets until the mounting brackets and the light are in alignment, flush with the door sill mounting area. Hold in desired position.
- <u>Step 5</u>: Measure the distance between the windshield edge and the brackets on each side, to insure that brackets are located symmetrically. With the brackets in desired position, use a punch or marker to mark each hole in the brackets.
- <u>Step 6</u>: Loosely install 6mm x 1" S3 security square self tapping screws in each mounting hole. After all have been drilled and loosely installed, tighten fasteners to 15 ft. lb. Be careful not to over tighten.
- <u>Step 7</u>: Tighten light bar fasteners at end of LED light bar as per manufacturer's instructions and torque specification. Follow manufacturer's instructions for installation and connection of LED light bar wiring. Pass wiring into the vehicle cab at your own risk.
- <u>Step 8</u>: Replace door seals, on each side, and seal with silicone substance or strong adhesive to contain any water from entering the cab

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