



**Mr. Gasket Electric Water Pumps  
Application Specific Fitment (See Chart)**

Thank you for making Mr. Gasket your choice in a high-performance electric water pump. Extensive dyno/street/track testing has enabled Mr. Gasket to offer the most advanced design electric water pump for your application. Proper installation and maintenance will ensure long life and maximum performance from your Mr. Gasket electric water pump.

**WARNING!** Holley Performance Products is not responsible for any vehicle damage or personal injury that may occur due to improper installation, errors, misuse, or removal of other products associated with this installation.

**WARNING!** DO NOT run the engine or operate your vehicle while overheating is occurring. Serious damage to engine may occur.

**Application Chart:**

P/N	Description
7020G	Mr. Gasket Billet 40gpm Electric Water Pump SBC
7021G	Mr. Gasket Aluminum 35gpm Electric Water Pump SBC Polished
7021BG	Mr. Gasket Aluminum 35gpm Electric Water Pump SBC Black
7022G	Mr. Gasket Aluminum 35gpm Electric Water Pump BBC Polished
7022BG	Mr. Gasket Aluminum 35gpm Electric Water Pump BBC Black
7023G	Mr. Gasket Aluminum 35gpm Electric Water Pump SBF 260/289/302/351W Polished
7023BG	Mr. Gasket Aluminum 35gpm Electric Water Pump SBF 260/289/302/351W Black
7024G	Mr. Gasket Alum. 35gpm Elec. Water Pump SBF 260/289/302/351W Polished w/Block Off Plate
7024BG	Mr. Gasket Alum. 35gpm Elec. Water Pump SBF 260/289/302/351W Black w/Block Off Plate
7025G	Mr. Gasket Aluminum 35gpm Electric Water Pump BBF 429/460 Polished
7025BG	Mr. Gasket Aluminum 35gpm Electric Water Pump BBF 429/460 Black
7026PG	Mr. Gasket Aluminum 35gpm Electric Water Pump BBF 429/460 Polished w/ Block Off Plate
7026BG	Mr. Gasket Aluminum 35gpm Electric Water Pump BBF 429/460 Black w/ Block Off Plate
7027PG	Mr. Gasket Alum. 35gpm Elec. Water Pump SBF 351C/351M/400M Polished w/ Block Off Plate
7027BG	Mr. Gasket Alum. 35gpm Electric Water Pump SBF 351C/351M/400M Black w/ Block Off Plate
7051G	Water Pump Block Off Plate SBF 260/289/302/351W
7052G	Water Pump Block Off Plate SBF 351C/351M/400M
7053G	Water Pump Block Off Plate BBF 429-460

**Parts Included:**

- Mr. Gasket Electric Water Pump
- Wiring Harness
- Mounting Gaskets and Hardware

## Recommended Tools:

Flat Head Screwdriver	5/16" Hex Socket	Drain Pan (for fluid collection)	Engine Coolant
Phillips Head Screwdriver	Gasket Scraper	Wire Connector Crimp Tool	Wire Connectors
Channel Lock Style Pliers	3/8" Drive Ratchet	Pipe Thread Sealant	RTV Silicon
Various 3/8" Drive Sockets	Hose Clamp Pliers	Heat Shrink Tubing	Funnel

## INSTALLATION PROCEDURE – PLEASE READ CAREFULLY

1. Make sure vehicle is in park and disconnect the negative battery cable to prevent electrical damage.
2. Place catch or drain pan below location of radiator drain plug and drain coolant. **DO NOT WORK ON A HOT ENGINE.**
3. Remove stock water pump and clean gasket mounting area.
4. Apply small amount of sealant on both sides of gasket. Attach gaskets to the back of the water pump and align the gasket bolt holes.
5. Apply small amount of sealant to the threads of the hardware to help prevent leaks.
6. Install the pump and bolt in place with the included hardware. Tighten the mounting hardware 25 ft./lbs.
7. Connect the wiring harness to the water pump harness. Connect the red wire to a 12-volt power source and the black wire to ground. It is recommended to use an inline fuse and fuse holder on a 12-volt power source side to protect water pump and electrical components.
8. Refill the cooling system and check for leaks.
9. Reconnect the negative battery cable.
10. Replace the radiator cap and turn on the pump. Remove the cap and top off the coolant.
11. Recheck the coolant level after one heat cycle. Add additional coolant if necessary. **DO NOT WORK ON A HOT ENGINE.**

### **LIMITATION OF LIABILITY – DISCLAIMER:**

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