



## **Alternator Single Groove Aluminum Pulley #5320**

### **Fits most Delco and Ford Alternators INSTALLATION INSTRUCTIONS**

Follow this procedure to install this aluminum pulley:

1. Remove negative (-) cable from battery and disconnect wires from alternator. *Be sure to note wire positions.*
2. Remove alternator from vehicle and place on bench or suitable work area.
3. Holding the center shaft with a hex wrench, loosen and remove the pulley nut, washer and stock pulley.
4. Remove the three #4 socket head screws from #5320 aluminum pulley and separate pulley and nose.
5. Install aluminum pulley on alternator shaft with raised spacer boss toward alternator.
6. Replace stock washer and nut, then securely tighten nut to 50 ft. lbs.
7. Install pulley nose and securely tighten the three #4 socket head screws, using Loctite sealant on the threads. **CAUTION: Do not overtighten or you may strip the threads.**
8. Reinstall alternator on car, connect wires to proper terminals, adjust belt to proper G.M. or Ford specified tension.
9. Be sure that all connections and mounting bolts have been tightened correctly.
10. Reconnect negative (-) battery cable.



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