

mountune®



▼ 2238-BQS-AA

'B6' BILLET QUICK-SHIFT

Tools required:

Screwdriver, socket set, 5mm and 2.5mm allen key, 24mm spanner(s)

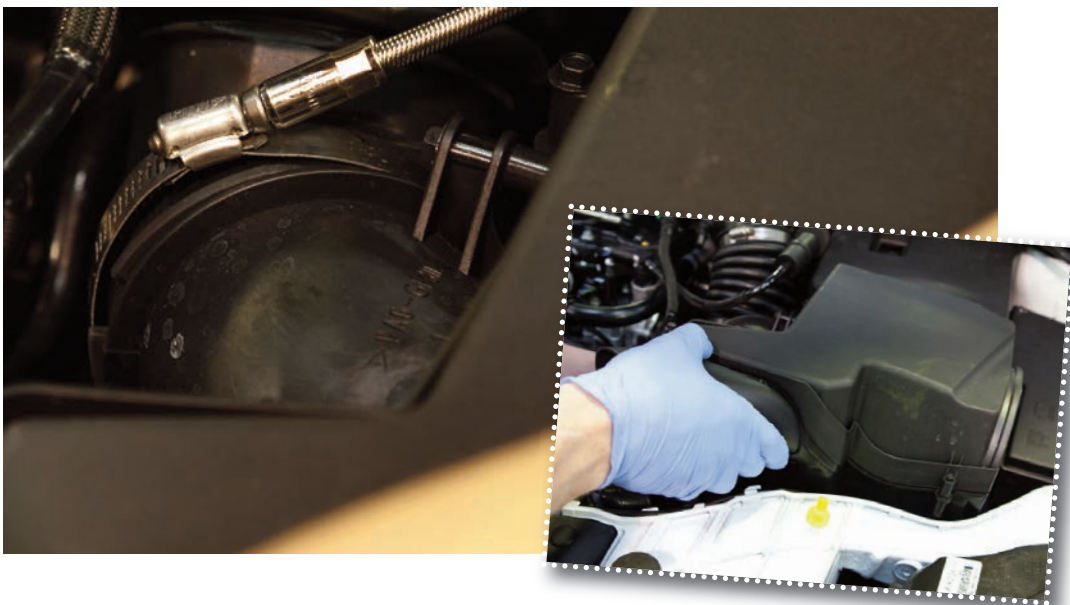
INSTALLATION INSTRUCTIONS

This performance part can be fitted to either the Mk3 Focus or Mk7 Fiesta ST using the B6 gearbox - please follow the steps below applicable to your vehicle.

STEP 1A: Undo the rubber airbox deflector joiner and disconnect the MAF sensor.
(FOCUS)



STEP 2A: Undo the convoluted hose to airbox clip and withdraw the airbox by pulling upwards.
(FOCUS)



STEP 3A: Separate the upper symposer pipe - it pulls off. - **Go to STEP 5**
(FOCUS)



STEP 1B: Disconnect the MAF sensor as shown
(FIESTA)



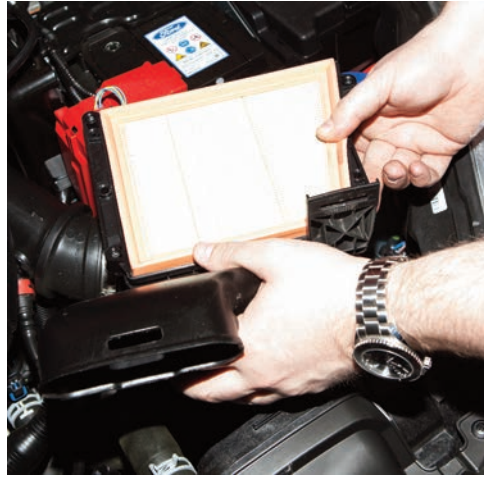
STEP 2B: Undo the induction hose to airbox jubilee clip and separate
(FIESTA)



STEP 3B: Undo the airbox locating screw - this is at the front right of the airbox
(FIESTA)



STEP 4B: Separate the upper air feed by pulling the two pieces apart, then withdraw the airbox by pulling upwards - giving access to the shifter arm. **Go to STEP 5**
(FIESTA)



STEP 5: Use a levering device to prise the shifter cable end off the standard pin.



STEP 6: Using the supplied puller tool, hook the end over the pin and wind the nut until it locks against the sleeve as shown - continue to tighten until the pin is pulled from the standard arm.



STEP 7: Slide the new billet shifter unit over the shifter arm. It can only fit one way and is an interference fit **NB:** Be aware some standard arms have flash which may need to be removed prior to installation.



STEP 8: Use the supplied cap head bolt to pass through the original pin hole and tighten into the new billet body from beneath using an allen key. Tighten both pinch bolts on either side with an allen key.



STEP 9: Push shifter cable end onto the new pin and check shifter engagement from the cabin. Re-fit airbox in reverse procedure to removal.



Fitting Ends