



## INSTALLATION INSTRUCTIONS FOR: SB9037TJ

This [steering brace fits](#) 1997-2000 Jeep® TJ Wrangler vehicles with power steering. It is designed to bolt on, no drilling, grinding or welding. It bolts to the passenger side frame rail bottom hole (7/8" dia.) and clamps to the steering box housing just above the sector shaft pitman arm.

1. The brace has a "flattened" end with a hole punched in it. That end goes in-between the two clamp halves at the steering box end.
2. Install the clamp on the steering box housing just above the pitman arm. The proper assemble sequence is: 7/16" bolt with one flat washer under head, clamp half, steering brace, clamp half, flat washer, crimp-Loc nut.
3. Insert the 7/8" x 2-1/2" long sleeve into the existing hole in the frame being careful not to loose it in the frame. Place the brace up to the passenger side frame rail. Place the flat washer under the head of the 5/8" x 4" bolt and insert it from the outside of the frame through the sleeve and through the welded end of the brace.
4. Install the 5/8" lock nut on the bolt and tighten it to 80 lbs. ft. torque. Tighten the 7/16" bolts/nuts on the clamp end to 40 lbs. ft. torque.

