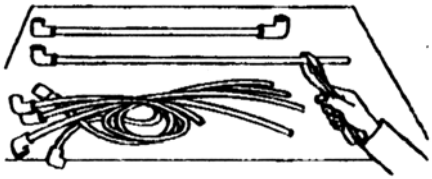
Installation Instructions

MOROSO BLUE MAX™

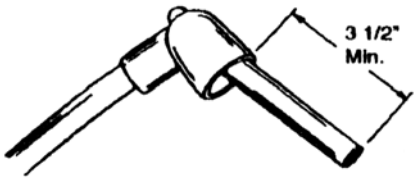
Universal Spiral Core Wire Set

- In the lab, on the dyno, and at the racetrack, Moroso Blue Max and Super Max Spiral Core Wire has proven to be the finest wire available for today's racing engines. Proper installation will ensure that you get all the performance your ignition system can deliver.

NOTE: To ensure that your engine's firing order remains in proper sequence, we recommend that you replace only one wire at a time.



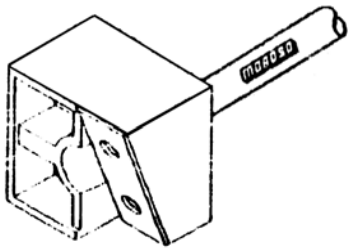
1. Determine the required wire length of each spark plug wire and choose the shortest wire that is long enough to reach. Cut the end of the wire to proper length with a side cutter or razor blade.



FOR HEI WIRE SETS PROCEED TO STEP 3

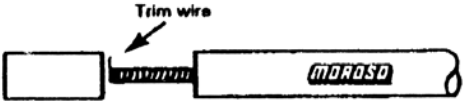
2. FOR NON-HEI DISTRIBUTOR BOOTS/TERMINALS ONLY

Lubricate the end of the wire with a silicone spray lubricant, then slide a boot over the end of the wire. Pull the boot up the wire a minimum of 3-1/2" for stripping tool



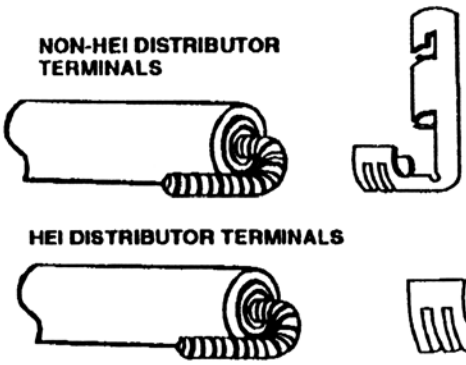
3. Insert the cut end of the wire into the back of the stripper.

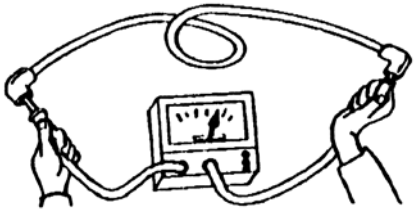
4. Rotate stripper clockwise while pushing it onto the wire. Continue turning until 3/8" of wire extends past the opposite end of the stripper tool.
5. Hold the wire firmly with your hand placed against the back of the stripping tool to prevent it from moving down the wire. Rotate the stripper in place two more clockwise rotations.
6. Gently pull on stripper while rotating it clockwise until insulation is removed.



4. Remove the cut insulation and wire stripping tool. Trim any loose strands from the wound conductor. Side cutters are best for this.

5. Fold the conductor back over the insulation, slip the terminal over the lead and crimp the terminal to the wire.
For HEI Wire Sets, lubricate the end of the wire and terminal and push into the distributor boot. Check to make sure terminal is aligned inside boot.
For Non-HEI Wire Sets, lubricate the end of the wire and terminal and pull the boot over the terminal. Check to make sure that the terminal is properly sealed in the boot.





6. Check the wire's continuity with a test light or preferably an ohm meter. The meter should read approximately 800 ohms per foot of wire.

NOTE: Proper care must be taken when stripping and installing terminals so that the conductor integrity and continuity is maintained. If the conductor is broken or cut, the result will be an engine that misfires due to internal arcing (which also causes radio interference) or arcing directly to ground.
WIRE CARE: If cleaning is needed, wipe down with a silicone spray. DO NOT USE PARTS CLEANER OR OTHER SIMILAR SOLUTIONS.