



**INSTALLATION INSTRUCTIONS
P/N 68788**

BREATHER, BILLET POSITIVE LOCKING

Breather base must be mounted to a flat area of the valve cover to provide a good seal.

Valve cover should be drilled / machined while removed from the engine to prevent any chips from entering the engine.

Be sure and deburr the machined edge of the hole.

We recommend using a thread locking fluid, such as blue Loctite to prevent the nut from becoming loose and falling down into the valvetrain.

When assembling the breather bottom to the valve cover, be sure the o-ring is properly installed and tighten the nut.