

PARTS LIST

- 2 Intake Spacer Plates
- 2 End Spacer Plates

INSTALLATION INSTRUCTIONS

NOTE: These spacer plates can only be used with Big Block Chevy Blocks which are .400" taller than stock on GM special truck blocks, GM's new marine blocks, or any aftermarket block that is .400" taller.

These spacer plates should be installed by a qualified machine shop or engine builder. The two end spacer plates can be either drilled and tapped into the block, or just pinned to the block. The cylinder head spacer plates can be ported to match the existing intake runner dimension. These spacer plates can also be pinned to the cylinder head so that the plates will remain in the same location. The water passage in the plate is smaller than that of the cylinder head. On a circle track or street driven application, the water passage will have to be opened up to match the cylinder head for correct water cooling.

The distributor will also have to be modified for correct engagement with the cam shaft. Since the intake manifold is moved up .400", the distributor mounting face and/or the distributor mounting surface on the manifold will have to be machined.