



Drive Kit - BBC

P/N 63844

Parts List

(2) Belt Guide .062"	(1) Square Key 1/8"	(1) Stud, 1/2-20 x 7.25"	(1) Drive Hub
(2) Spacer .905"	(1) Drive Gear 16T	(1) Lock Washer, 1/2"	(1) Nut, 1/2"
(1) Spacer 1.06"	(1) Pulley, V-Belt	(1) Stepped Steel Washer	(2) Pins

This Drive Kit is designed to work with a Moroso Dry Sump Pump and Moroso Vacuum Pump mounted with a Moroso p/n 63910 Bracket on a motor plate.

The 1/8" Square Key may need to be trimmed to fit. The Hex on the Stepped Steel Washer can be used to turn the engine.

Use a thread-lock compound on the threaded ends of the Stud. Make sure the Stud engages the crankshaft threads 5/8" - 7/8", and the Retaining Nut engages the Stud threads at least the full thickness of the nut. Torque the Nut and Stud to 70 ft.-lbs.

The diagram below shows one of the many arrangements of all the accessories on the Drive Hub.

