



INSTRUCTIONS FOR P/N 63843

SBC Alternator Drive Kit

1) This kit is designed to work with Moroso P/N 63842 Alternator mount kit with older style Delco Remy Alternator.

2) It is recommended that Loctite is used on bolt threads.

3) Parts List:

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|----------------------------|----------------------------------|
| 1) 7/16 - 20 x 6" GR8 HHCS | 6) Alum. Spacer (1.02") |
| 2) Stepped Steel Washer | 7) Alum. Spacer (.350") |
| 3) Alum. Spacer (.250") | 8) Drive Hub |
| 4) Alternator Pulley | 9) 1/8" Square Key (Trim to fit) |
| 5) Alum. Spacer (1.06") | 10) #606 Woodruff Key |

The following diagram is the recommended arrangement of the alternator pulley and spacers when P/N 63842 is used without any accessories. These spacers may be removed or rearranged if an engine plate, crank trigger, and/or external oil pump is being used.

