



**INSTRUCTIONS FOR P/N 63841
BBC ALTERNATOR DRIVE KIT**

1. This kit is designed to work with Moroso P/N 63840 Alternator mount kit with older style Delco Remy Alternator. Use P/N 23528 Gilmer Drive Pulley if external oil pump is used. Comes complete with all spacers and hardware.
2. **USE LOCTITE THREAD LOCKING COMPOUND ON BOLT THREADS.**

PARTS LIST

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|------------------------------|-------------------------------|
| 1. 1/2 - 20 X 5-3/4 GR8 HHCS | 6. Aluminum Spacer (.905") |
| 2. Stepped Steel Washer | 7. Aluminum Spacer (.500") |
| 3. Aluminum Spacer (.250") | 8. Drive Hub |
| 4. Alternator Pulley | 9. 1/8" Sq. Key (Trim to fit) |
| 5. Aluminum Spacer (1.06") | |

