



## **P/N 63500-Aluminum Water Pump for SBC/V-6**

### **Installation Instructions**

1. Moroso P/N 63500 Water Pump, is a replacement water pump for all pre-1969 water pumps for Small Block Chevys. This configuration is commonly referred to as a “short style” pump. If you have a 1969 or later model, or your application requires a “long style” water pump, you will need to use our **P/N 63510 Spacer Kit**.
2. The “low drag” impeller in our pump, are further complimented by the use of our deep groove racing pulleys. For applications where RPM does not exceed 6,500, we recommend our 50% reduction pulleys.

### **NOTE:**

In some installations, a long spacer is used between the pump shaft flange and the fan. If the spacer faces are not parallel, or if the fan is unbalanced, the constant stressing of the shaft will cause it to break at the bearing.

### **Parts List**

2- SBC Water Pump Inlet/Outlet Gaskets

1- SBC Water Pump