



TURBO 400 or GM3L80 TRANSMISSION PAN **P/N 42020**

PARTS LIST:

1	Transmission Pan	2	Magnetic Drain Plugs	1	Sleeve
1	5/16" –18 Allen Bolt	1	Filter Extension	1	Extension Bolt
13	Serrated Flange Hex Bolts				

IMPORTANT INSTALLATION NOTE:

1. Drain fluid from transmission and remove old pan.
2. Clean any old gasket material from the pan-mounting surface. Check that all new parts are free of any debris and then clean all parts before installing.
3. Remove filter, clean thoroughly or replace with a new one. Re-install the filter with the new Filter Extension, Sleeve and Extension Bolt. Torque to factory specification.
4. Remove the hex head bolt closest to the pan-mounting surface on the parking detent bracket. Replace with the supplied 5/16" –18 Allen Head Bolt.
5. Place a new gasket on the pan rail. For P/N 42020 use Moroso Transmission Pan Gasket # 93103, tighten the pan with the Serrated Flange Hex Bolts . Torque to factory specifications. (Note: Moroso Performance does not recommend using any type of sealer on the gasket. Small pieces may dislodge and clog the transmission or transbrake internals resulting in failure). Check that all the Drain Plugs are tight.
6. The Moroso Transmission Pan holds more fluid than a stock shallow sump type pan, so be certain to fill your transmission to the proper level as indicated on the dipstick.