



POWERGLIDE TRANSMISSION PAN
P/N 42000

PARTS LIST:

1	Transmission Pan	2	1/4" -20 x 1.75 HHCS
2	Magnetic Drain Plugs	2	1/4" Split Washers
1	Filter Spacer	2	Spacer Gaskets
14	Serrated Flange Hex Bolts		

IMPORTANT INSTALLATION NOTE:

1. Drain fluid from transmission and remove old pan.
2. Clean any old gasket material from the pan-mounting surface. Check that all new parts are free of any debris and then clean all parts before installing.
3. Remove filter, clean thoroughly or replace with a new one. Re-install the filter with the supplied Filter Spacer, Gaskets and 1/4" -20 HHCS and Split Washers (see diagram below). Place a Gasket between the Filter and the Filter Spacer and place the other Gasket between the Filter Spacer and the mounting area. Tighten the 1/4" -20 Hex Head Cap Screws and Split Washers to the factory torque specification.
4. Place a new gasket on the pan rail. For P/N 42000 use Moroso Transmission Pan Gasket # 93100, tighten the pan with the Serrated Flange Hex Bolts . Torque to 10 ft.-lbs. (Note: Moroso Performance does not recommend using any type of sealer on the gasket. Small pieces may dislodge and clog the transmission or transbrake internals resulting in failure). Check that all the Drain Plugs are tight.
5. The Moroso Transmission Pan holds more fluid than a stock shallow sump type pan, so be certain to fill your transmission to the proper level as indicated on the dipstick . Also, this pan is equipped with a transmission cooling return fitting for applications needing one.

