



FLEX PLATE BOLTS

P/N 38760

INSTALLATION INSTRUCTIONS

Fits: Small Block, Big Block, and 90° Chevy V6 Engines

Contains: (6) 7/16"-20 x 11/16" Grade 8 Bolts with Washers

1. Prior to installing the flywheel, it is highly recommended that the threads in the crankshaft flywheel flange be chased (cleaned) with a 7/16"-20 tap.
2. Also prior to mounting, check for a snug fit between the I.D. of the flywheel and the crankshaft flywheel register.
3. Apply oil or suitable lubricant to the threads and install all bolts by hand. Torque all bolts to 60 ft./lbs. in three stages. Begin at 20 ft./lbs., then 40 ft./lbs., and finally 60 ft./lbs. Always torque in a "star pattern" – begin with one bolt followed by the opposite bolt (180° away). Then torque another bolt and its opposite, ending with the last pair.