



**INSTALLATION INSTRUCTIONS
P/N 37934, 37936, 37938**

Drill and tap 8-32 hole on center of the dowel hole .400"
below the block bell housing face.

Dowels may need to be fitted to case, due to factory
dowel hole tolerance is .628-.620. To do this, polish the
lower portion of the dowel until it slips into the dowel
bore.

PARTS LIST P/N 37934

2- 8-32 x 3/8" Set Screws
2- .007 Offset Dowels

PARTS LIST P/N 37936

2- 8-32 x 3/8" Set Screws
2- .014 Offset Dowels

PARTS LIST P/N 37938

2- 8-32 x 3/8" Set Screws
2- .021 Offset Screws