



## AN POSITIVE SEAL FITTINGS

P/N 22634 / 22635

1. Determine proper location for your new Fitting. You will want to keep in mind ease of plumbing a line to the Vacuum Pump Inlet, space restrictions and internal clearance of valve train.
2. First, locate an area on valve cover with enough room for Fitting and Venting Nut to sit flush against valve cover for proper sealing. The Venting Nut measures 1.720" across opposing peaks of the hex.
3. Next be certain there is adequate clearance of all valve train components, the Venting Nut is .715" in height, (see photos below).
4. Moroso Performance also recommends locating the Fitting away from oil drain areas of the cylinder head.
5. When the area is determined, drill a 1.093" hole in the valve cover.
6. Clean opening of all burrs and debris.
7. Place the supplied flat Washer onto the -12AN Fitting and place this through the hole from the outside of the valve cover.
8. Install O-ring into the groove of the Venting Nut.
9. WE RECOMMEND USING A THREAD LOCKING FLUID, SUCH AS BLUE LOCTITE TO PREVENT THE NUT FROM BECOMING LOOSE AND FALLING DOWN INTO THE VALVETRAIN.
10. Screw the Nut into the -12AN fitting and tighten securely.
11. Install the valve cover onto cylinder head with proper gasket and tighten securely.
12. Connect the proper length of -12AN hose from the Fitting to the Vacuum Pump Inlet.

