



HARMONIC BALANCER INSTALLATION TOOL P/N'S 61740, 61741, 61742

1. Lubricate bearing and threaded portion of tool with extreme pressure lubricant, such as Moroso Moly Paste Assembly Lube P/N 35000.
2. Assemble tool as shown below. See appropriate part number.
3. Start damper on crank by hand.
4. Screw assembled tool into end of crankshaft and tighten drive nut until damper is fully installed. Do not over-tighten, as this will damage bearing.
5. Remove tool.

PARTS LIST

P/N 61740

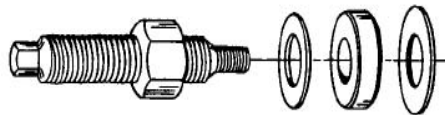
- 1 – Pilot Stud, SBC
- 1 – Drive Nut, 7/8"-14
- 1 – Thrust Bearing
- 1 – Washer, 1.75" O.D.



Part No. 61740

P/N 61741

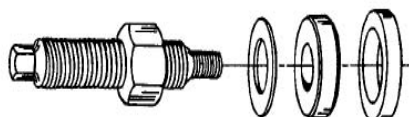
- 1 – Pilot Stud, BBC
- 1 – Drive Nut, 7/8"-14
- 1 – Thrust Bearing
- 1 – Washer, 1.75" O.D.
- 1 – Washer, 2" O.D.



Part No. 61741

P/N 61742

- 1 – Pilot Stud, FORD
- 1 – Drive Nut, 7/8"-14
- 1 – Thrust Bearing
- 1 – Washer, 1.75" O.D.
- 1 – Spacer



Part No. 61742