



**CRANKSHAFT WIPER FOR SMALL BLOCK CHEVY ONLY
P/N 25800
INSTALLATION INSTRUCTIONS**

Moroso Crankshaft Wipers are designed so they can be trimmed to fit the widest possible range of counterweight rod/stroke configurations. They are to be mounted to the starter side of the block only. The Moroso Crankshaft Wiper #23800 is engineered to clear assemblies down to 2.9" of stroke using stock type rods. As the stroke is increased and/or larger rods used, the amount of material to be removed is increased.

Do not be alarmed at the amount of grinding and trimming with shears which may be necessary to clear your particular assembly. We recommend .030" to .045" clearance around all moving components. After you have trimmed your wiper, be sure to smooth all edges to prevent potential engine damage due to burrs vibrating off into the crankcase. Before final assembly is rotated a full 360°. Be sure to account for "thrust end play" while checking for proper clearance.

After final fitting and deburring, cement the wiper to the block. You can use contact cement or weather-strip adhesive. (An alternate method is to use tiny flat head screws or pinning.) Next, install the pan gaskets in the usual manner. Due to the slightly increased height on one side, be sure to use a dab of silicone in the corners where the rubber ends meet the side rail gaskets.

PART LIST
Crankshaft Wiper SBC