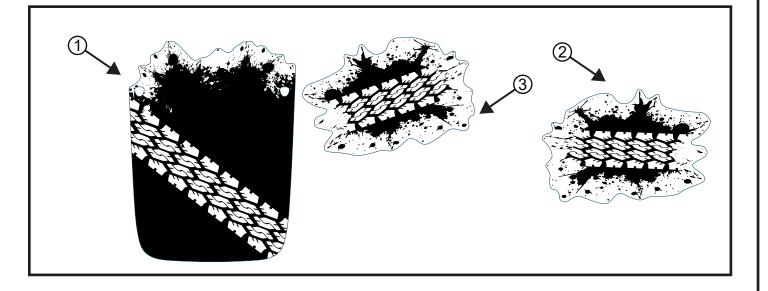


TREAD MARK GRAPHIC JEEP RENEGADE



Call Out	Description	Quanity	Side
1	Hood Graphic	1	Hood
2	Side Graphic	2	Passenger
3	Side Graphic	2	Driver





Install Instructions

Pre-Application Instructions

For best results with your graphics application, ensure the following conditions are met prior to application:

- Maintain the vehicle and ambient temperature between 60-90°F (16-32°C).
- Sweep the work area clean to remove any loose dirt or particles to ensure the application environment is clean.
- Installation should be performed in a well lit area.
- Use a clean, table top for handling the graphics. Do not place the graphics on the floor.
- Do not wash vehicle within 12 hours of the application time. If washed in an automatic car wash, do not select the "spot-free rinse" option.
- Ensure vehicle surface is completely dry.

Materials and Tools Required

- Lint free cloths
- Solvent cleaner (e.g., 3M[™] General Purpose Adhesive Cleaner)
- Isopropyl alcohol (IPA) cleaner (70% rubbing alcohol or mix 2 parts IPA to 1 part water)
- 3M[™] Tape Primer 94
- Scotch[™] Masking Tape 1" to 2" roll
- 3M[™] Squeegee PA1-G Gold (one edge covered with 3M[™] Fastener SJ3523 (Loop) from 3M[™] Hook and Loop Fasteners and other edge covered with PTFE tape)
- Olfa® Utility Knife, X-Acto® Knife or Knifeless™ Tape
- Scissors
- Temperature-controlled electric heatgun capable of attaining at least 500°F (260°C), but make sure the film surface temperature does not exceed 212°F (100°C)
- Infrared temperature sensor (e.g., 3M[™] Infrared Thermometer IR-500)

Cleaning the Vehicle

- 1. Dampen a lint free cloth with the solvent-based cleaner.
- 2. With the damp cloth, wipe the body panels where the graphics will be installed and at least one foot beyond the graphic locations. Then, immediately wipe dry with a dry cloth.
- 3. Repeat Steps 1 and 2 using the alcohol-based cleaner.

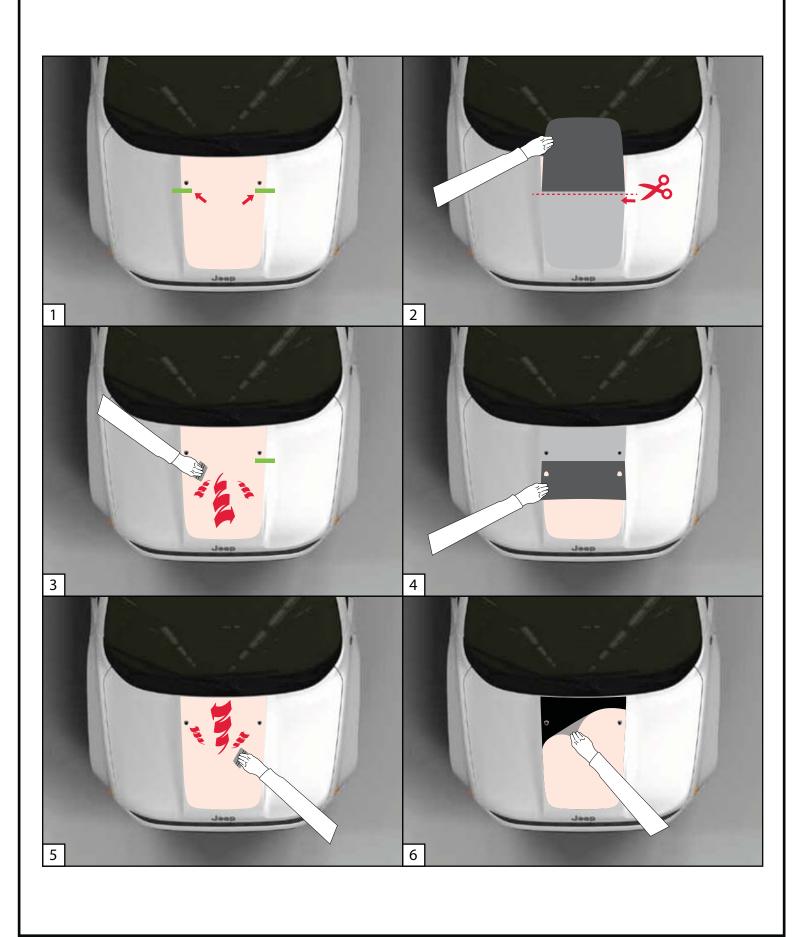
Post Application / Inspection

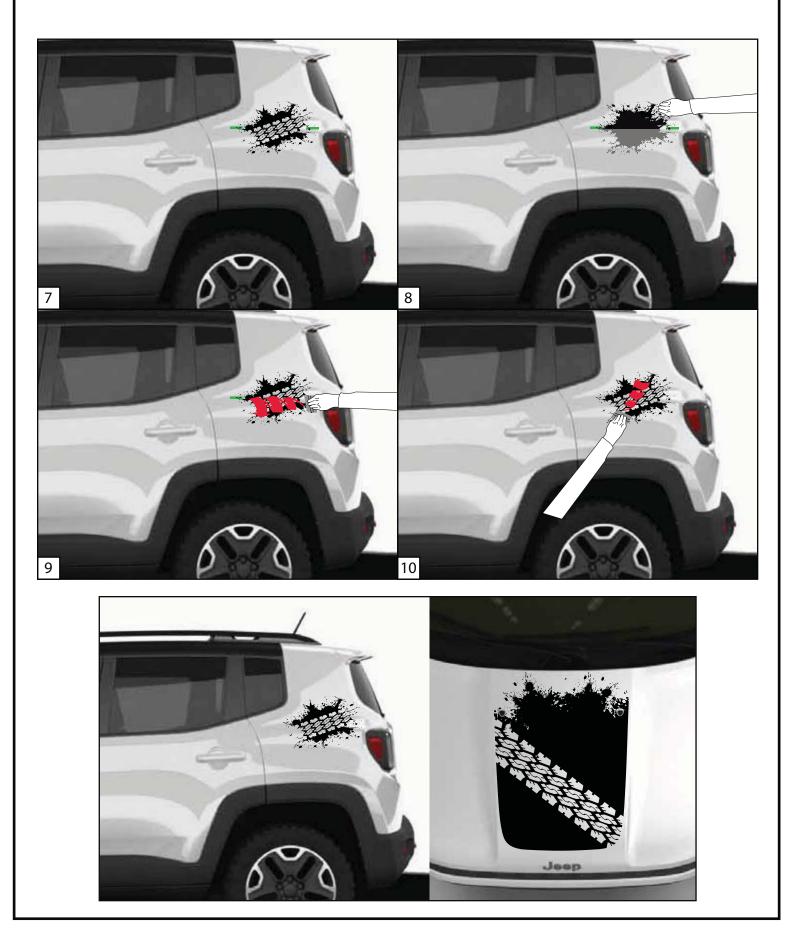
 Using the heat gun, post heat the graphic edges and stretch areas in general to 82°C (180°F). Be careful not to drape the power cord over the Graphic.

CAUTION: Post heating of graphic edge near the plastic surfaces. Post-heat graphic edges evenly and continuously between 110-125°F. DO NOT exceed this temperature range, and ensure that the heat is not concentrated in one particular area (use a sweeping or constant movement motion). Keep a safe distance of heat from the plastic surface.

- 2. Clean off the graphic area and look for any blemishes viz. wrinkles, bubbles, stretch marks etc. on the graphic surface.
- 3. Allow the vehicle to remain 70°F for at least three hours before taking outside in freezing conditions. Do not power wash decal area for 72 hours.

2





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