



## CHRYSLER 200 ROOF WRAP

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| Call Out | Description  | Quantity | Side |
|----------|--------------|----------|------|
| 1        | Roof Graphic | 1        | Roof |





# Install Instructions

## Pre-Application Instructions

For best results with your graphics application, ensure the following conditions are met prior to application:

- Maintain the vehicle and ambient temperature between 60-90°F (16-32°C).
- Sweep the work area clean to remove any loose dirt or particles to ensure the application environment is clean.
- Installation should be performed in a well lit area.
- Use a clean, table top for handling the graphics. Do not place the graphics on the floor.
- Do not wash vehicle within 12 hours of the application time. If washed in an automatic car wash, do not select the "spot-free rinse" option.
- Ensure vehicle surface is completely dry.

## Materials and Tools Required

- Lint free cloths
- Solvent cleaner (e.g., 3M™ General Purpose Adhesive Cleaner)
- Isopropyl alcohol (IPA) cleaner (70% rubbing alcohol or mix 2 parts IPA to 1 part water)
- 3M™ Tape Primer 94
- Scotch™ Masking Tape - 1" to 2" roll
- 3M™ Squeegee PA1-G Gold (one edge covered with 3M™ Fastener SJ3523 (Loop) from 3M™ Hook and Loop Fasteners and other edge covered with PTFE tape)
- Olfa® Utility Knife, X-Acto® Knife or Knifeless™ Tape
- Scissors
- Temperature-controlled electric heatgun capable of attaining at least 500°F (260°C), but make sure the film surface temperature does not exceed 212°F (100°C)
- Infrared temperature sensor (e.g., 3M™ Infrared Thermometer IR-500)

## Cleaning the Vehicle

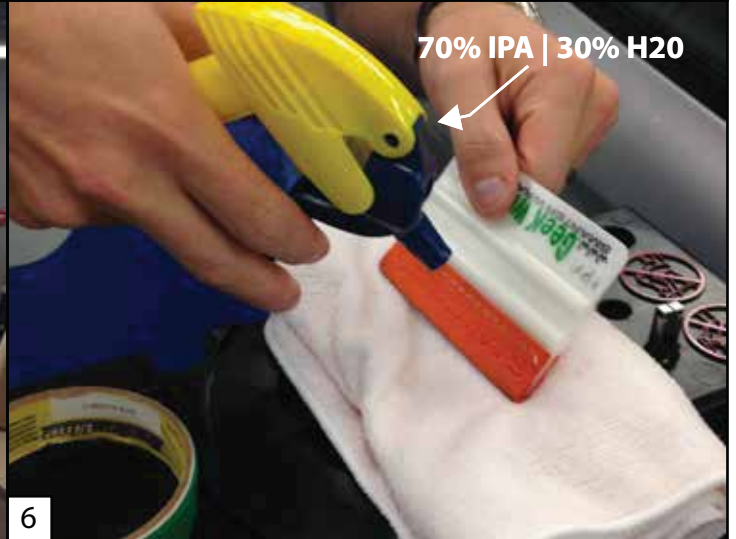
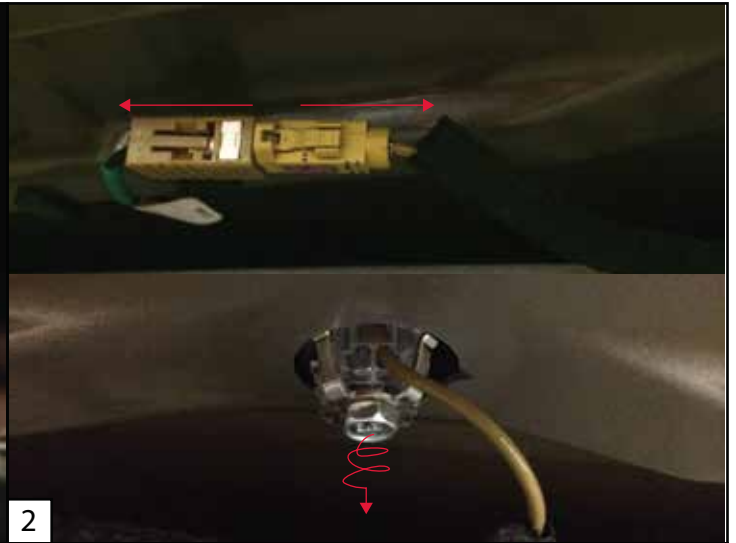
1. Dampen a lint free cloth with the solvent-based cleaner.
2. With the damp cloth, wipe the body panels where the graphics will be installed and at least one foot beyond the graphic locations. Then, immediately wipe dry with a dry cloth.
3. Repeat Steps 1 and 2 using the alcohol-based cleaner.

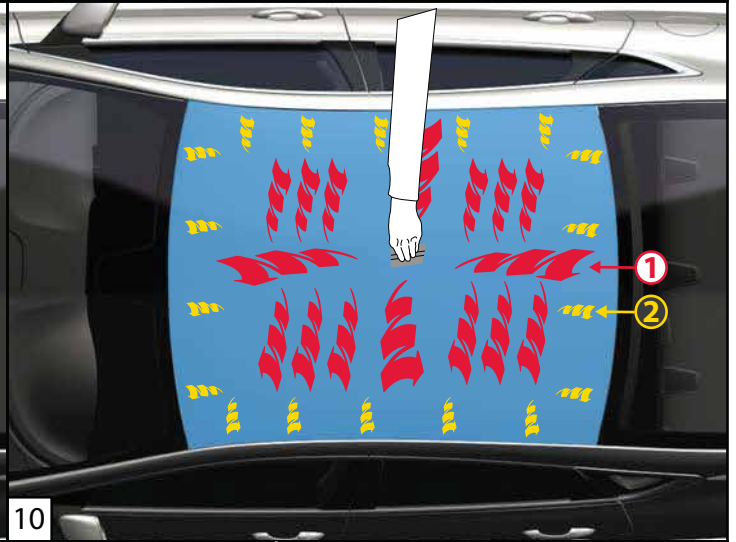
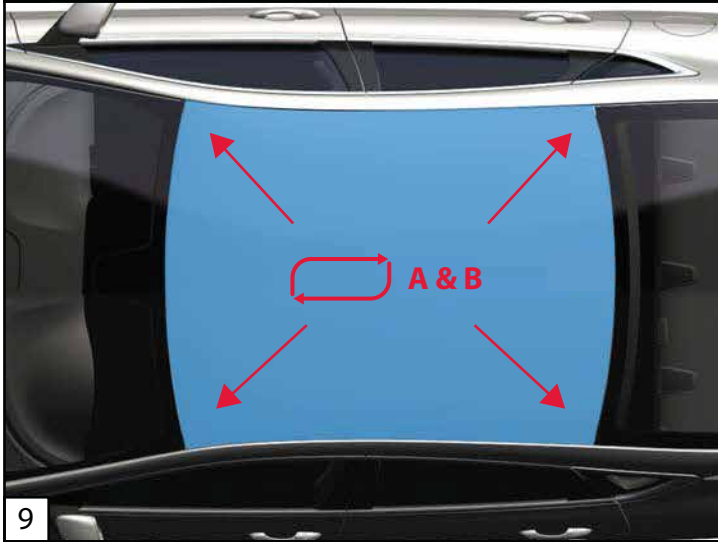
## Post Application / Inspection

1. Using the heat gun, post heat the graphic edges and stretch areas in general to 82°C (180°F). Be careful not to drape the power cord over the Graphic.

**CAUTION:** Post heating of graphic edge near the plastic surfaces. Post-heat graphic edges evenly and continuously between 110-125°F. DO NOT exceed this temperature range, and ensure that the heat is not concentrated in one particular area (use a sweeping or constant movement motion). Keep a safe distance of heat from the plastic surface.

2. Clean off the graphic area and look for any blemishes viz. wrinkles, bubbles, stretch marks etc. on the graphic surface.
3. Allow the vehicle to remain 70°F for at least three hours before taking outside in freezing conditions. Do not power wash decal area for 72 hours.







IF VEHICLE HAS SUNROOF

