



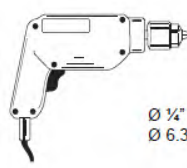
## CHRYSLER 200 FRONT SPOILER



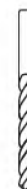
A X 1



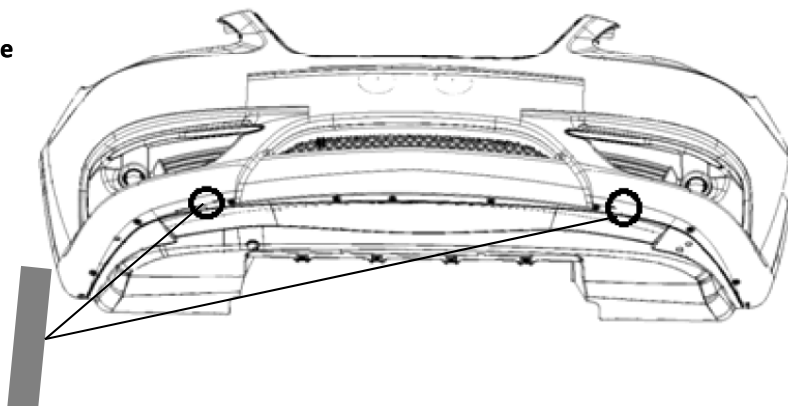
B X 11



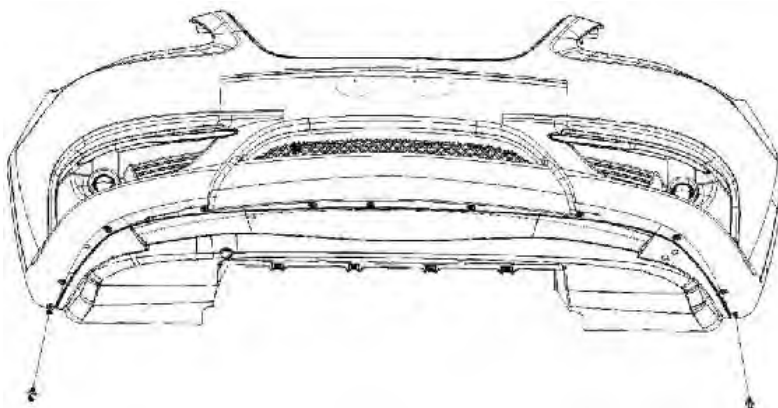
Ø ¼"  
Ø 6.35



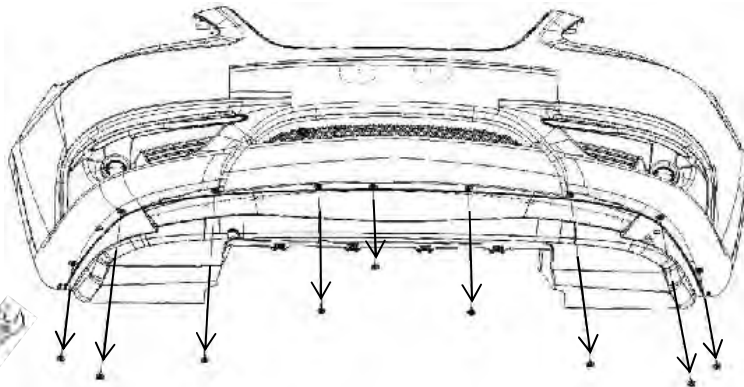
Remove (2) staples by  
using a rigid plastic wedge  
stick.



Remove and set aside (2)  
push pins to reinstall.

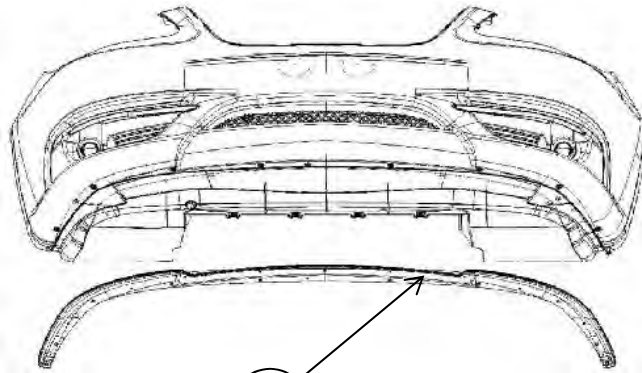


Remove and set aside (9)  
hex HD screws to  
reinstall.



3

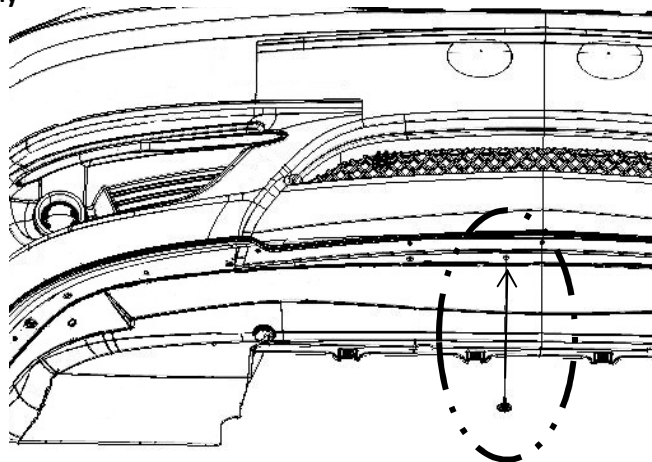
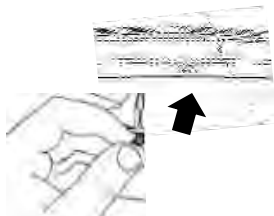
Lift spoiler in position.  
Suggestion: use jack stands  
to temporarily hold part.



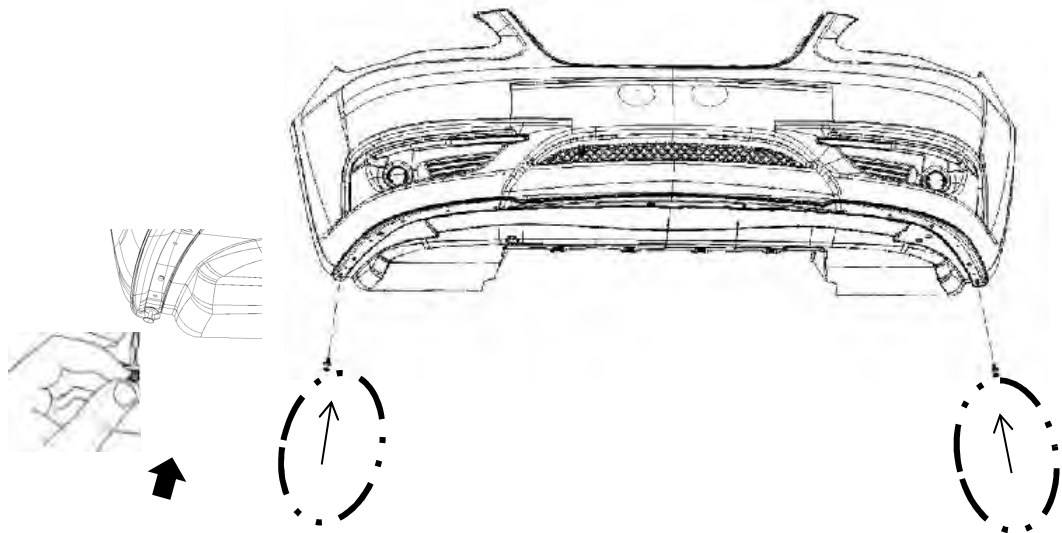
A

4

Re-install (1) hex HD screw by hand only  
near center of body. Should not fully  
torque until step (6).

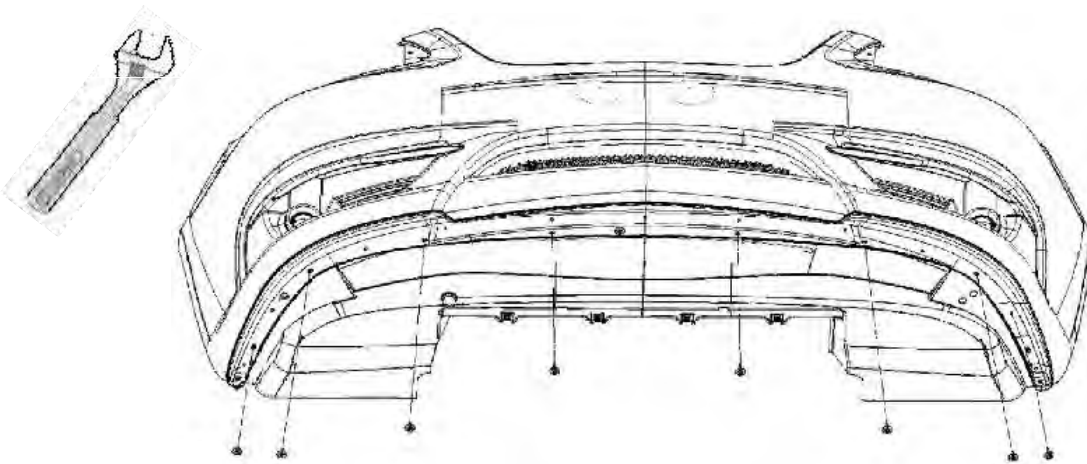


5



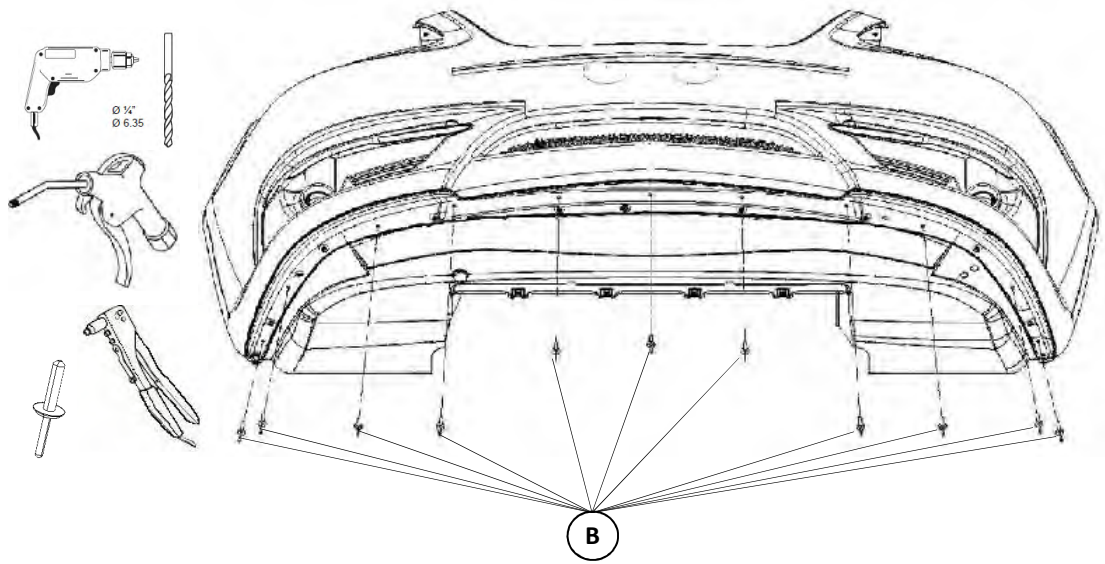
Re-install (2) push pins at each end at the original location.

6



Re-install (8) hex HD screws by hand only at the original locations. Then fully tighten all (9) screws starting at the center position. Torque = 1.4-2 Nm (12-17 in-lbs)

7



**At the dimple locations, drill (11) holes, Max drill depth 12mm. Air blow all excessive/loose trimmings and debris from holes. Also remove loose debris between spoiler and bumper fascia. Then install (11) rivets.**