INSTALLATION INSTRUCTIONS FOR SWAY BAR LINK

STEERING & SUSPENSION

FORM NUMBER 4616

CAUTION: Proper service and repair procedures are essential for safe and reliable installation of chassis parts, and require experience and tools specially designed for the purpose. These parts MUST be installed by a qualified mechanic, otherwise an unsafe vehicle and/or personal injury could result.

CAUTION: Prior to servicing the steering and suspension system, the S.I.R. (Supplemental Inflatable Restraint) must be disabled. Failure to do so may result in an accidental air bag deployment and/or personal injury.

NOTE: The parts in this kit are designed to replace the worn or nonfunctioning original equipment parts in the vehicle as produced by the vehicle manufacturer. These parts are not designed for installation on vehicles where the vehicle suspension and/or steering systems have been modified for racing, competition, or any other purpose.

NOTE: THIS KIT MAY CONTAIN SELF TAPPING GREASE FITTING(S) FOR THREADED OR NON-THREADED HOLES.

DISASSEMBLY

- 1. Disconnect the negative battery cable from the battery.
 - Raise and support the vehicle at the manufacturer's recommended points.
 - 3. Remove and discard nut retaining sway bar link to control arm.
 - 4. Remove and discard upper link nut, washers and bushings at sway bar.

ASSEMBLY

- 1. Install 90° grease fitting, but do not tighten at this time.
- Install the included cup washers, bushings and lock nut as follows:
 - Place one cup washer onto rod with concave facing the threads.
 - · Add one rubber bushing.
 - Position the rod into the sway bar.
 - Place the other bushing on rod.
 - Position the other cup washer with concave facing the bushing.
 - · Install the lock nut
- 3. Place flat washer supplied next to socket end stud hex and install to the control arm.
- 4. Install and torque the supplied lock nut to 51 ft-lbs. (69 N-m) while holding the hex next to the dust boot and flat washer.
- Torque the rod lock nut at the sway bar to 14 ft-lbs. (20 N-m) while holding the rod with the socket centered with the stud.
- Tighten and position grease fitting for easy access. Lubricate with a good grade of chassis grease.