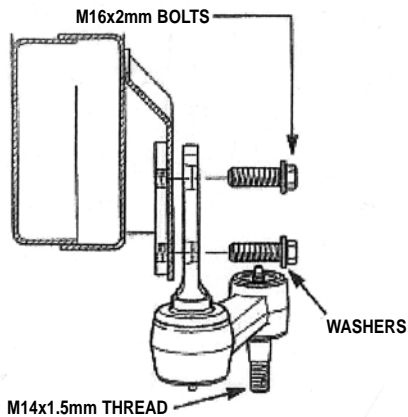


INSTALLATION INSTRUCTIONS

FORM NUMBER
4593

NOTE: Remember to follow all instructions carefully for a proper installation, and for your own protection adopt and follow safe shop procedures.

R1500, R2500 & R3500 W/I.F.S.



1. Raise vehicle and remove existing idler arm and bracket from center link and frame.
2. Install new grease fittings and seals on new idler arm as supplied.
3. Attach idler arm bracket to frame side rail with the original stud plate and bolts with washers. (See illustration.) Torque bolts to 200 ft-lbs. (271 N-m).
4. Attach center link to idler arm stud using slotted nut supplied. Torque nut to 65 ft-lbs. (88 N-m) and tighten to align slot and cotter pin hole. Lock with cotter pin.

NOTE: When the torque has been

reached, locate cotter pin hole in stud and then continue to tighten until first available slot in nut lines up with hole in stud. Never back off nut to align cotter pin hole. Always continue tightening to the next available slot. Install cotter pin and spread to lock slotted nut.

5. Lubricate idler arm. Advise vehicle owner that arm has lubrication fittings and should be lubricated every 2000 to 4000 miles.
6. A front end alignment check is recommended.

NOTE: There may be some visual difference between this idler arm and the old idler arm. The difference will in no way affect the operation of the vehicle or the life of this kit.

NOTE: The parts in this kit are designed to replace the worn or non-functioning original equipment parts in the vehicle as produced by the car factory. These parts are not designed for installation on vehicles where the suspension and/or steering systems have been modified for racing, competition, or any other purpose.