

2001-2006 BMW E46 M3 PERFORMANCE ALUMINUM FAN SHROUD KIT

PARTS LIST AND INST ALLA TION GUIDE

PARTS LIST

1PC | ALUMINUM F AN SHROUD

1PC | MISHIMO TO 16" SLIM ELEC TRIC F AN

2PC | FAN REMO VAL T OOL

2PC | OPTIONAL MISHIMO TO FAN CONTROLLER (1/8" NPT OR PROBE)

ADDITIONAL HARDWARE

(IF PURCHASING OPTIONAL F AN CONTROLLER)

1PC | MISHIMO TO FAN CONTROLLER

1PC | TEMPERA TURE SENSOR (1/8" NPT OR PROBE)

1PC | INLINE FUSE JUMPER

2PC | BUTT SPLICES

2PC | 0.25" WIDE QUICK-DISC ONNEC T TERMINALS

2PC | 3/8" STUD SIZE RING TERMINALS

1PC | 3/8" BLA CK WIRE C OVER, 5' LENG TH

1PC | 3/16" BLACK SHRINK WRAP, 6" LENG TH

1PC | 1/4" BLA CK SHRINK WRAP, 2" LENG TH

3PC | 7.5" BLA CK ZIP TIES

TOOLS NEEDED

(SUPPLIED)

FLATHEAD SCREWDRIVER

NEEDLE-NOSE PLIERS

T25 TORX SOCKET

1/4" DRIVE RATCHET

SOLDER

SOLDER

SOLDER

SOLDER

SOLDER

SOLDER

SHRINK TUBING

HEAT SOURCE

3/8" DRIVE RATCHET

BMW-APPROVED COOLANT

MISHIMOTO FAN TOOL

DIFFICULTY LEVEL: 4/5

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INSTALL TIME: 2-3 HOURS

DISCLAIMER

- Raise vehicle only on jack stands or on a vehicle lift.
- Allow vehicle to cool completely prior to attempting installation.
- Do not run the engine or drive the vehicle while overheating. Serious damage can occur.
- Please dispose of any liquids properly.
- Mishimoto is not responsible for any vehicle damage or personal injury due to installation errors, misuse, or removal of Mishimoto products.
- Mishimoto suggests that a trained professional install all Mishimoto products.

INSTALLATION INSTRUCTIONS

01 | REMOVING THE STOCK FAN SHROUD

1. Remo ve the air int ake duct. (3x pop clips)



- **2.** Once the vehicle has cooled down, remove the cap from the radiator reserv oir.
- **3.** Using a flathead screwdriver, remove the quick-disc onnect clip from the upper r adiator hose.



4. Disc onnect the c oupler for the upper r adiator hose.

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- **5.** Remo ve the plas tic side trim on the f an shr oud. (1x pop clip)
- **6.** Remo ve the small overflow port from the quick-disc onnect coupler, and then r emove the plas tic trim using a flathead scr ewdriver.
- **7.** Remo ve the plastic trim from the opposite side of the radiator. (1x pop clip)



- **8.** Remove the electrical connector. Set the connector aside until needed later.
- **9.** Disc onnect the plug on the s tock fan shr oud.
- 10. Remo ve the scr ews from the I ower fan shr oud. (2x T25 T orx scr ews)



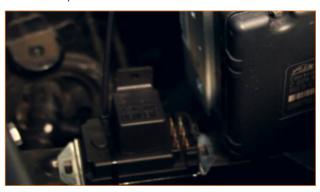
- 11. Remo ve the scr ews from the upper fan shr oud. (2x T25 Torx scr ews)
- 12. Remo ve the upper r adiator hose c ompletely. (1x clamp)
- **13.** Remo ve the stock mechanic al fan by turning the fan clockwise using a 32mm wr ench and the supplied Mishimot o fan-r emoval tool.



14. Remove the fan and fan shroud assembly from the vehicle.

02 | INSTALLING AND WIRING THE MISHIMOTO FAN SHROUD

- 1. Install the Mishimot o Aluminum F an Shr oud.
- **2.** Reins tall the long mounting screw for the upper shroud on the pas senger side. (1x T25 T orx sock et)
- 3. Install the supplied bolts f or the lower shroud. (2x 10mm)
- **4.** Reconnect the upper r adiator hose to the engine. (1x clamp, flathead scr ewdriver)
- **5.** Reconnect the upper radiator hose to the radiator. Listen for the "click" sound of the quick-disc onnect clamp to seat the hose correctly.
- **6.** Rec onnect the small o verflow port.
- ${\bf 7.}$ Warning: To avoid damage and injury, disconnect the battery before performing the following s teps.
- **8.** Using zip ties, mount the fan relay on the metal beam located near the ABS sys tem.



- **9.** Cut both zip ties that hold together the harnes s wires for the fan controller.
- 10. Loc ate the red positive wire on the harnes s. Rout e the red wire, ensuring that it is long enough to reach the black negative wire on the back of the Mishimot o fan.
- 11. Strip the end of the red wire connected to the wire harnes s, exposing appr oximately 1/4" of wire.
- 12. Plac e one inch of shrink tubing o ver the r ed wire.
- 13. Attach a f emal e spade c onnect or to the end of the r ed wire.
- 14. Solder the wir e to the femal e spade c onnect or.
- 15. You can now connect the red wire from the harnes s to the black wire of the Mishimot o fan. Slide the shrink tubing over the connection of the wires and use a heat sour ce to melt the tubing.
- 16. Splic e the end of the supplied $\,$ red wire. Leav e approximately $1/4^{\prime\prime}$ of exposed wire.
- 17. Cut a 3/4" piec e of shrink tubing and slide it ont o the red wire.

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18. Crimp a ring connect or onto the loose red wire. Solder the ring connect or to the exposed wire.



- 19. Slide the shrink tubing over the base of the ring connector and use a heat source to melt the shrink tubing. Be sure the tubing covers any exposed wire.
- 20. Cut a 3/4" piec e of shrink tubing and slide ont o the red wire.
- 21. Crimp a f emal e spade c onnect or onto the end of the r ed wire.
- 22. Solder the wir e to the femal e spade c onnect or.
- 23. Connect the female spade connector to the positive wire of the Mishimot of an.



- **24.** Slide the shrink tubing over the connection and proceed to melt the tubing using a heat sour ce.
- **25.** Connect the ring terminal of the loose red wire to the positive terminal of the engine bay near the pas senger-side fir ewall.
- 26. Loc ate the green wire attached to the fan controller harnes s. Wrap and zip-tie this wir $\,$ e, as it is not used in this applie $\,$ ation.
- 27. If you have a probe-s tyle sensor, place it between the fins of the radiator about $4-6^{\prime\prime}$ do wn on the pas senger side.
- 28. Plug the sensor int o the main f an relay unit.
- **29.** Find the black wire connected to the main wire harnes s, and measur e the correct length needed to reach the negative terminal of the engine bay . Cut the wir e after measuring it.

- 30. Strip one end of the black wir e.
- 31. Plac e 3/4" of shrink tubing on the black wir e.
- 32. Crimp a ring connect or to the end of the black wire.
- 33. Solder the ring connect or to the exposed wire.
- 34. Slide the shrink tubing up to the base of the ring connector, and ensure that it covers any exposed wire. Use a heat source to melt the shrink tubing.
- 35. Connect the ring terminal to the negative battery terminal in the engine bay .
- 36. Plac e the supplied plas tic wire loom around all the wires, from the back of the Mishimot o fan and sensor wir e, to the battery terminals.
- 37. Secur e the plas tic wire loom using the supplied zip ties.
- 38. Reins tall the air int ake duct. (3x pop clips)
- **39.** On the passenger side of the firewall located just below the fan relay, locate the main access point to the BMW wiring harnes s. The wire harnes s has a rubber cover with one or two protruding nipples. Cut the tip off one of the nipples.
- **40.** Feed the yellow wire from the fan relay harnes s through the rubber nippl e.
- 41. Open the glove box and remove the 6x Phillips screws holding the glove box in plac e.
- 42. Using a little force, the glove box can be dropped down by pulling outwar d.
- 43. Measure the length of wire needed to reach the inside glove box (approximately two feet from the fir ewall).
- 44. Feed the yell ow wire into the glove box. You will find gaps in the plastic of the glove box on the rear right side.
- 45. Strip the end of the y ellow wire.
- 46. Crimp the end of the supplied fuse jumper onto the yellow wire.
- 47. Reins tall the gl ove box.
- **48.** Drop the fuse box down by turning the two white tabs on top of the gl ove box.
- $49.\ \mbox{Pull}$ the 30 amp fuse and place it into the empty slot of the fuse jumper .
- 50. Plug the fuse jumper into the slot from which the 30 amp fuse was pull ed.
- **51.** Open the air bl eed on the upper r adiator hose.
- $52.\ Refill\ the$ sys tem with a 50/50 mixtur e of BMW-appr oved coolant and dis tilled water.
- 53. You may now start the car. Let the car warm up to operating temper ature. Make sure the fan can turn on and off .
- **54.** You have now successfull y installed the Mishimoto 2001–2006 BMW E46 M3 P erformance Aluminum F an Shr oud Kit. Enjo y!

