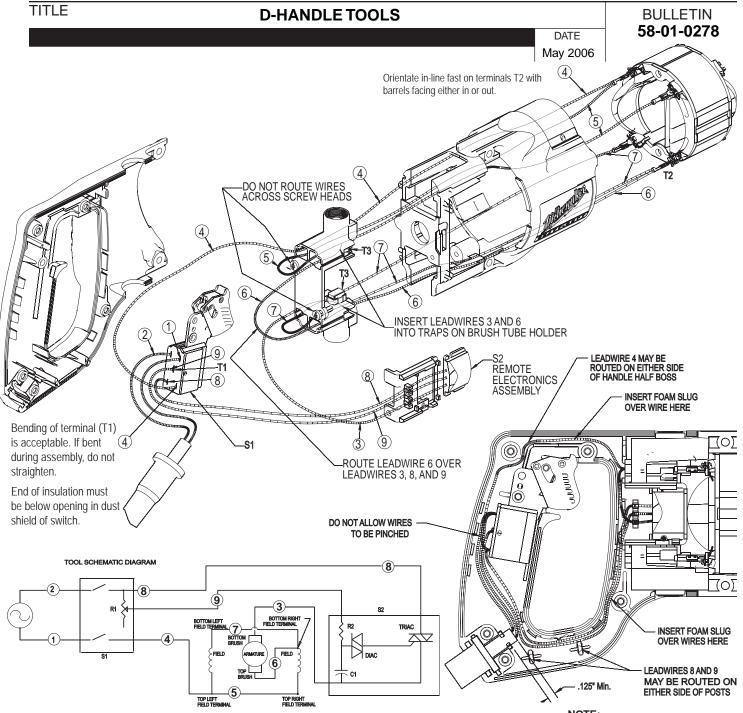


	WIRING SPECIFICATIONS							
Wire No.	Wire Color	Origin or Part No.	Ga.	Length	Terminals, Connectors and End Wire Preparation			
1	White	Pin Hsg. Assy.	18		Strip 3/8" and tin.			
2	Black	Pin Hsg. Assy.	18		Strip 3/8" and tin.			
3	Red	23-94-6120	18	5-1/2"	Strip 3/16" for T3 / Strip 1/4" for T4.			
4	Black	Remote Elect. Assy.	18	4-9/16"	Strip 1/4" for T4.			
5	White	23-94-6175	18	8"	Strip 3/16" for T3 / Strip 3/8" and tin.			
6	Black	Remote Elect. Assy.	18	10-3/32"	Strip 3/16" for T2.			
7	Yellow	23-94-6110	18	5-5/16"	Strip both ends 3/16" for T3.			
8	Black	Remote Elect. Assy.	18	9-7/16"	Strip 5/16" and tin.			
9	Green	Pin Hsg. Assy.	18		Strip 3/16" for T1.			
	BULK LEAD WIRE - BULLETIN 58-01-0003							

### NOTE:

All leads must be held to  $\pm$  1/8". All lead lengths are before stripping.

TERMINAL DESCRIPTION							
Code	Code Part No.						
T1 T2 T3 T4	23-74-0605 23-74-0900 23-74-1060 23-74-0410	1 1 4 2					



	WIRING SPECIFICATIONS						
Wire No.	Wire Color	Origin or Part No.	Ga.	Length	Terminals, Connectors and End Wire Preparation		
1	White	Cord	16	3.75"	Strip .35" and tin.		
2	Black	Cord	16	3.75"	Strip .35" and tin.		
3	Black	Remote Elec. Assy S2	18	4.59"	Strip .25" for T3.		
4	White	23-94-6111	18	8"	Strip .32" and tin/strip .15" for T2.		
5	White	23-94-6111	18	4.125"	Strip .15" for T2/strip .15" for T2.		
6	Red	23-94-6121	18	5.6"	Strip .25" for T3/strip .15" for T2.		
7	Black	23-94-6121	18	4.125"	Strip .15" for T2/strip .15" for T2.		
8	Black	Remote Elec. Assy S2	18	9.44"	Strip .32" and tin.		
9	Black	Remote Elec. Assy S2	18	10.1"	Strip .18" for T1.		

### NOTE:

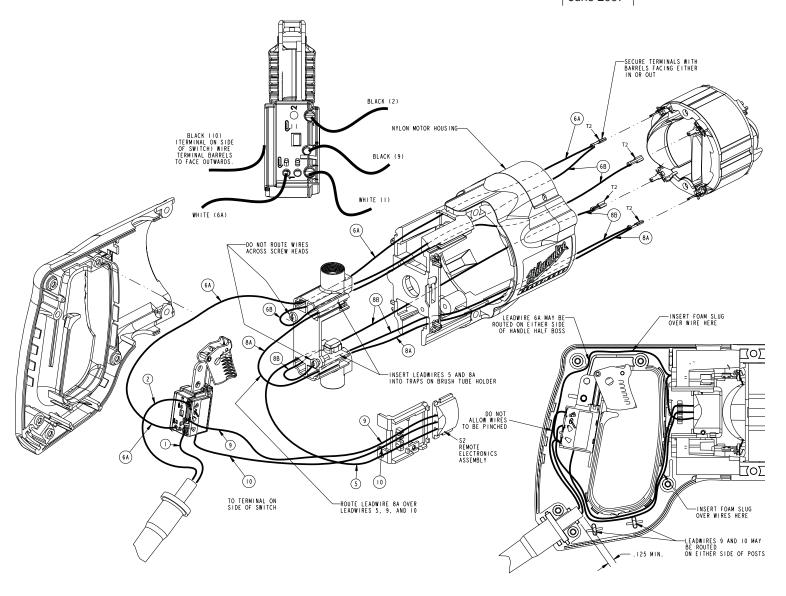
All leads must be held to  $\pm$  1/8". All lead lengths are before stripping.

0 11 0								
TERMINAL DESCRIPTION								
	Part No. Qnty.							
T1	23-74-0900	1						
T2	23-74-1060	4						
T3	23-74-0410	2						
1								

CONNECTOR DESCRIPTION							
Description Qnty.							
S1	S1 Trigger Switch						
S2	S2 Remote Electronic Assembly						

TITLE D-HANDLE TOOLS

DATE June 2007 BULLETIN **58-01-0279** 



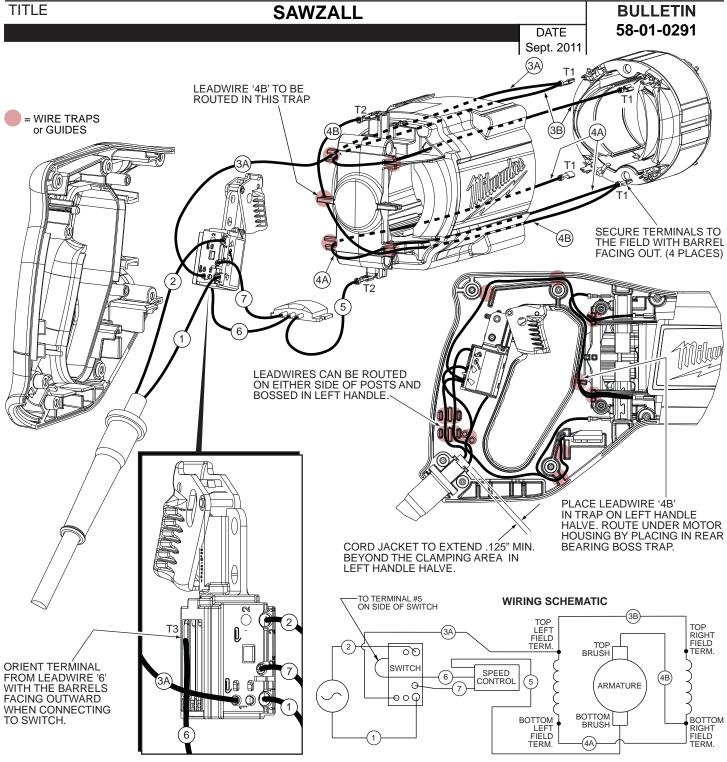
### WIRING SPECIFICATIONS Wire No. Wire Color Origin or Part No. Terminals, Connectors and End Wire Preparation Ga. Length 16 1 White Cord 3.25" Strip .32" and tin. 2 Black Cord 16 3.75" Strip .32" and tin. 18 Clip, left hand terminal end of S2 5 Black 14-20-3001 6A White 23-94-6111 18 Stripped and tinned / Receptacle 6B White 23-94-6111 18 Receptacle / Receptacle 18 Clip, left hand terminal / Receptacle 8A Red 23-94-6121 8B Black 23-94-6121 18 Receptacle / Receptacle 18 9 Black 14-20-3001 Stripped and tinned end of S2 - -10 Black 14-20-3001 18 Stripped and tinned end of S2

### NOTE:

All leads must be held to  $\pm$  1/8". All lead lengths are before stripping.

TERMINAL DESCRIPTION								
Code	Code Part No.							
T1	23-74-0900	1						
T2	23-74-1060	4						
T3	23-74-0410	2						

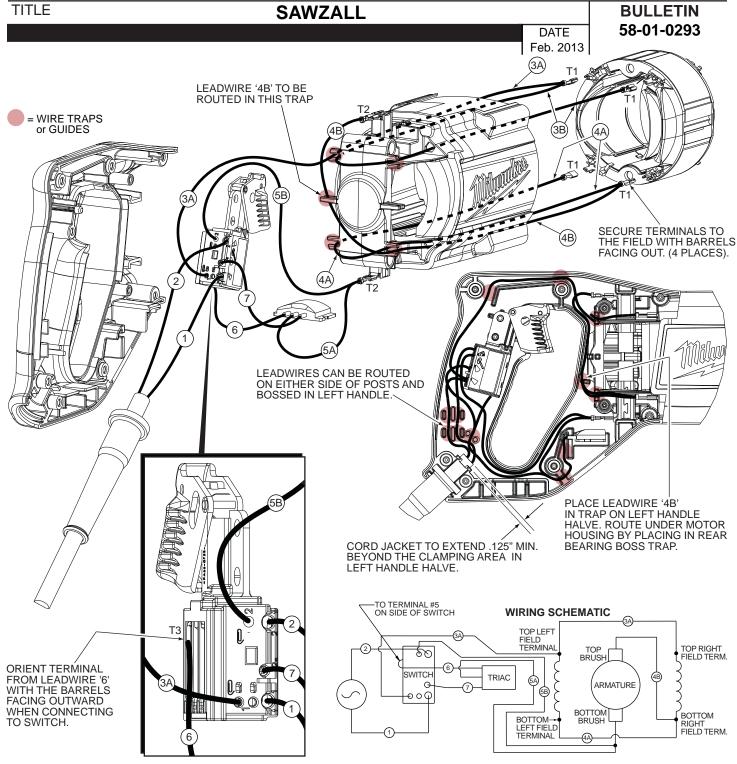
CONNECTOR DESCRIPTION						
Code Description Qn						
S1	S1 Trigger Switch					
S2	S2 Remote Electronic Assembly					



	WIRING SPECIFICATIONS					
Wire		Origin or				
No.	Color	Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation		
1	White	Cordset	3-1/4"	Strip 5/16" and tin. Connect to '1↑' on switch.		
2	Black	Cordset	3-3/4"	Strip 5/16" and tin. Connect to '2↑' on switch.		
ЗА	White	23-94-0520		From the top left field position, connect tinned end to '1' on switch.		
3B	White	23-94-0520		From top left field position, connect terminal to top right field position.		
4A	Black	23-94-0510		From bottom right field position, connect terminal to bottom left field position.		
4B	Black	23-94-0510		From the bottom right field position, connect terminal to top brush.		
5	Black or Blue	Remote Mod.		Component of 14-20-3155. Connect to bottom brush.		
6	Black or Yellow	Remote Mod.		Component of 14-20-3155. Connect to '5' on right side of switch.		
7	Black	Remote Mod.		Component of 14-20-3155. Connect tinned end to '2a' on switch.		

All leads must be held to ± 1/8". All lead lengths are before stripping.

TERMINAL DESCRIPTION						
Code	Qnty.					
T1	23-94-1060	4				
T2	23-94-0017	2				
Т3	23-94-0010	1				



	WIRING SPECIFICATIONS					
Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation		
1	White	Cordset	3-1/4"	Strip 5/16" and tin. Connect to '1↑' on switch.		
2	Black	Cordset	3-3/4"	Strip 5/16" and tin. Connect to '2↑' on switch.		
ЗА	White	23-94-0520		From the top left field position, connect tinned end to '1' on switch.		
3B	White	23-94-0520		From top left field position, connect terminal to top right field position.		
4A	Black	23-94-0510		From bottom right field position, connect terminal to bottom left field position.		
4B	Black	23-94-0510		From the bottom right field position, connect terminal to top brush.		
5A	Yellow	Remote Mod.		Terminated with 5B. Connect terminal T2 to bottom brush.		
5B	Red	Remote Mod.		Terminated with 5A. Connect tinned end to '2' on switch.		
6	Black	Remote Mod.		Connect to '5' on right side of switch.		
7	Blue	Remote Mod.		Connect tinned end to '2a' on switch.		

**NOTE:** All leads must be held to  $\pm 1/8$ ".

All leads must be held to ± 1/8".

All lead lengths are before stripping.

TERMINAL DESCRIPTION						
Code	Qnty.					
T1	23-94-1060	4				
T2	23-94-0017	2				
Т3	23-94-0010	1				

Drwg. 1