BULLETIN NO. 54-32-2400

DATE

SERVICE PARTS LIST

Milwaukee SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS Cordless M12[™] Spot Polisher

2438-20

CATALOG NO.

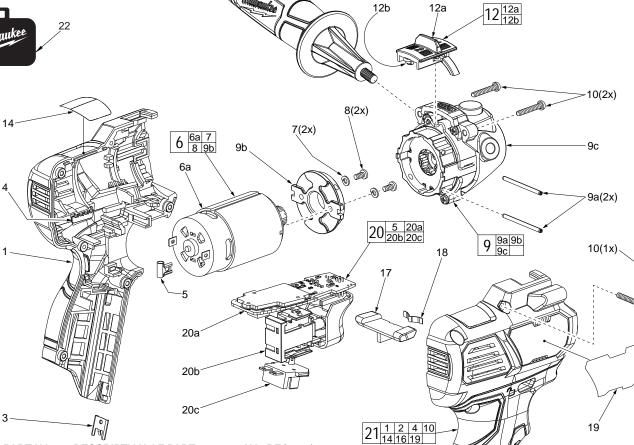
STARTING SERIAL NO **F76A** REVISED BULLETIN Apr. 2014 WIRING INSTRUCTION SEE REVERSE SIDE

EXAMPLE: 00 0 Component Parts (Small #) Are Included When Ordering The Assembly (Large #).



FIG.

PART NO.



NO. REQ.

	I AILLI IIO.	DECORN HOR OF FARE	J. I.L.
1		Housing Support, Left Housing Halve	(1)
2		Housing Cover, Right Housing Halve	(1)
3	42-70-0058	Housing Clip	(1)
4	31-01-0003	Light Pipe	(1)
5		Terminal Clip (Shown without wire)	(1)
6	14-46-1445	Motor Assembly	(1)
6a		Motor with Pinion	(1)
7	45-88-1980	Spring Washer	(2)
8	05-81-0205	M3 x 6mm Pan Hd. Phillips Screw	(2)
9	14-46-1385	Gearbox Assembly	(1)
9a		Motor Mount Pin	(2)
9b		Motor Mount Plate	(1)
9c		Gearbox/Front Housing	(1)
10	05-88-0780	M3 x 18mm Pan Hd. ST T-10 Screw	(3)
11	43-62-1100	Side Handle	(1)
12	14-46-1460	Speed Selector Assembly	(1)
12a		Speed Selector	(1)
12b		Torsion Spring	(1)
14	10-20-3205	Warning Label	(1)
15		Fuel Gauge Label (Not Shown)	(1)
16	06-82-1080	M3 x 14mm Pan Hd. T-10 ST Screw	(5)
17	45-24-0625	Locking Shuttle	(1)
18	40-50-1135	Spring Plate	(1)
19	12-20-2438	Service Nameplate	(1)
20	14-46-1470	Electronics Assembly	(1)
20a		PCBA	(1)
20b		Switch	(1)
20c		Battery Terminal Connector Block	(1)

DESCRIPTION OF PART

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
21	31-44-2438	Handle Kit	(1)
22	42-55-2438	Contractors Bag	(1)
23	49-36-2438	5 Piece Accessory Kit (Not Shown)	(1)
		Consisting of:	
		3" Wool Pad w/ Back Recess	(1)
		3" White Foam Pad	(1)
		3" Yellow Foam Pad	(1)
	49-36-0800	2" Backing Pad w/ M9 x .75 Thread	(1)
	49-36-0805	3" Backing Pad w/ M9 x .75 Thread	(1)

2

16(5x)

FIG.

6,9,9b

Service replacement gearcase assembly (9) comes with a motor mount plate (9b) that must be removed and discarded when servicing. A motor mount plate already exists on the motor assembly (6).

