



Installation Instructions for 70-5715

Ford Taurus / Mercury Sable 1996-1999 Radio Receiver Brain Bypass 70-5715

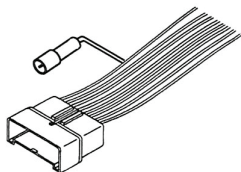
KIT FEATURES

- Adapts aftermarket radio to factory [speaker harness](#)
- Antenna extension included
- 15' in length
- Must be used along with the 99-5715 dash kit, which will include the power harness

KIT COMPONENTS

- A) Extension harness

A



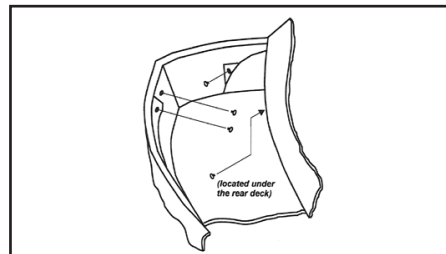
TOOLS REQUIRED

- Panel removal tool

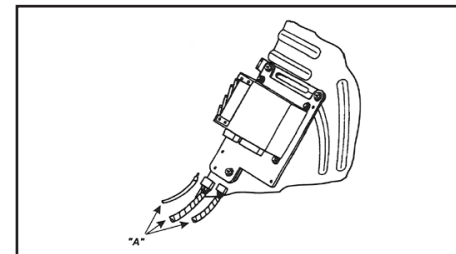
CAUTION! All accessories, switches, climate controls panels, and especially air bag indicator lights must be connected before cycling the ignition. Also, do not remove the factory radio with the key in the on position, or while the vehicle is running.

Disassembly

1. Open the trunk and remove the (4) pop-clips from the driver's side trunk liner and remove the liner.
2. Locate the radio receiver brain on top of the driver's side wheel well.
Note: The radio receiver brain is behind the spare tire in wagon models.
3. Disconnect the speaker and antenna plugs ("A") from the radio receiver brain.



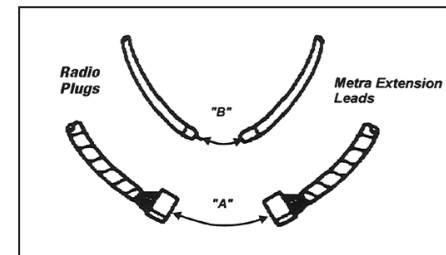
(Figure A)



(Figure B)

Kit Assembly

1. Plug the speaker extension lead into the radio speaker plug ("A") and the antenna extension lead into the radio antenna plug. ("B"). (Figure A)
2. Slide the extension harness between the seat back and seat bottom of the back seat.
3. Unclip the rocker trim, tuck the extension harness under the carpet and stretch the harness to the back of the dash. (Replace the rocker trim when completed).
4. Splice the speaker leads on the extension harness into the back of the aftermarket radio.



(Figure A)