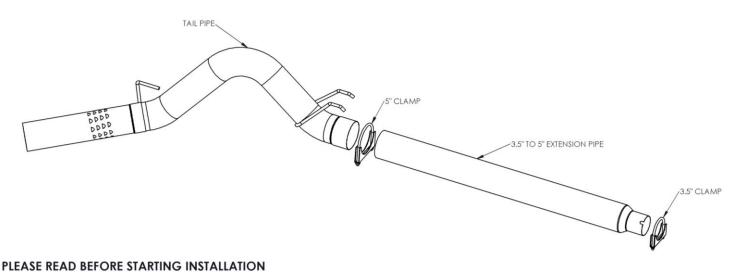
S62460PLM 08-10 FORD F250/F350/F450 6.4L POWERSTROKE, PARTICULATE FILTER BACK, 5" SINGLE SIDE





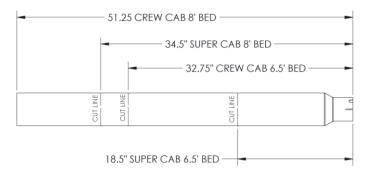
MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and tit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of stock system:

- 1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
- 2. Loosen the nut on the band clamp located behind the particulate filter using a 15mm wrench or socket.
- 3. Cut the exhaust and remove the muffler and tail pipe from the OEM rubber insulators. Remove from the vehicle.

Installation of MBRP Inc. Performance Exhaust:

1. The **Extension Pipe** provided is pre-cut for the crew cab long bed configuration. Cut **Extension Pipe** to length if required for the vehicle being installed to. **Refer to Figure below** for measurements.



- 2. Slide the **3.5**" Clamp over the Extension Pipe and install to the particulate filter.
- 3. Slide the **5**" Clamp onto the end of the Extension Pipe. Install the Tail Pipe onto the Extension Pipe. Install the Tail Pipe hangers into the OEM rubber insulators. The clamp should remain loose enough for adjustability.
- 5. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.
- 6. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If there is any interference, detected relocate or adjust.
- 7. If a tip has been purchased, install and adjust to suit. Tighten lock bolt located on **Tip**. **The Tip is not included with this kit.** Tips may be purchased separately, check with your dealer.

Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your MBRP Inc. performance exhaust system. We hope you enjoy your purchase.

Feel the difference with MBRP.

Looking for performance exhaust systems? Visit our website.