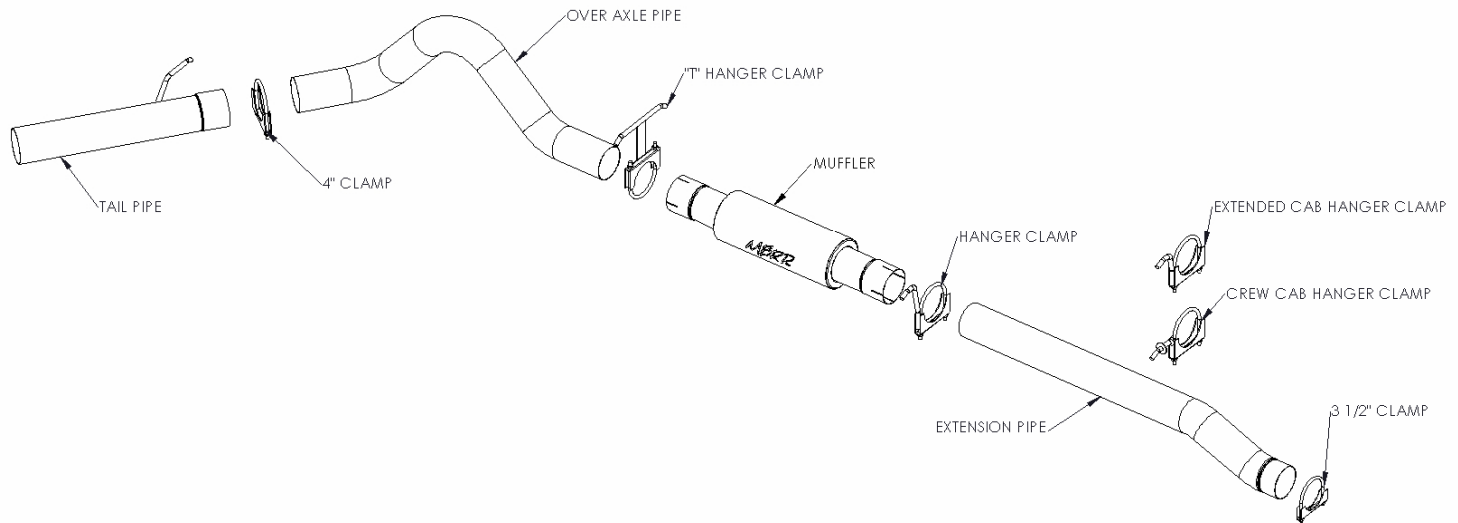


S6208P

03-07 Ford Powerstroke 6.0L, F250/F350 Cat Back



PLEASE READ BEFORE STARTING INSTALLATION

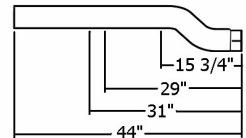
MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of Stock System:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Loosen the nut on the band clamp located behind the catalytic converter using a 15mm wrench or socket.
3. Remove the muffler and tail pipe from the OEM rubber hangers. To remove the system in one piece, on 03-04 models, the bottom shock bolt of the passenger side shock must be removed. This is not required on 05 or 06 models. Separate the stock exhaust at the slip joint located behind the catalytic converter and then remove the muffler and tail pipe from under the truck. Re-install the bottom shock bolt if removed.

Installation of MBRP Inc. Performance Exhaust:

1. Install the Extension Pipe over the catalytic converter. The Extension Pipe provided is pre-cut for the crew cab long bed configuration. All other configurations will require the pipe to be cut.
Extended cab short bed cut to 15 3/4"
Crew cab short bed cut to 29"
Extended cab long bed cut to 31"
2. Install the Muffler over the Extension Pipe. The Hanger Clamp is used at the connection between the Muffler and the Extension Pipe and installed into the OEM rubber hanger at this position. Install the "T" Hanger Clamp into the two OEM rubber hangers located above the outlet of the Muffler.
3. Install the Over Axle Pipe from the rear of the truck, over the axle and attach to the outlet of the Muffler. Attach the Tail Pipe to the Over Axle Pipe. Install the tail pipe hanger into the OEM hanger to complete.
4. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the fuel and brake lines or any wiring. If any interference is detected relocate or adjust. Install the provided Clamps around the pipes where required. Starting at the front of the exhaust tighten all clamps. Recheck for adequate clearance after tightening and adjust if necessary.



Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your MBRP Inc. performance exhaust system. We know you will enjoy your purchase.