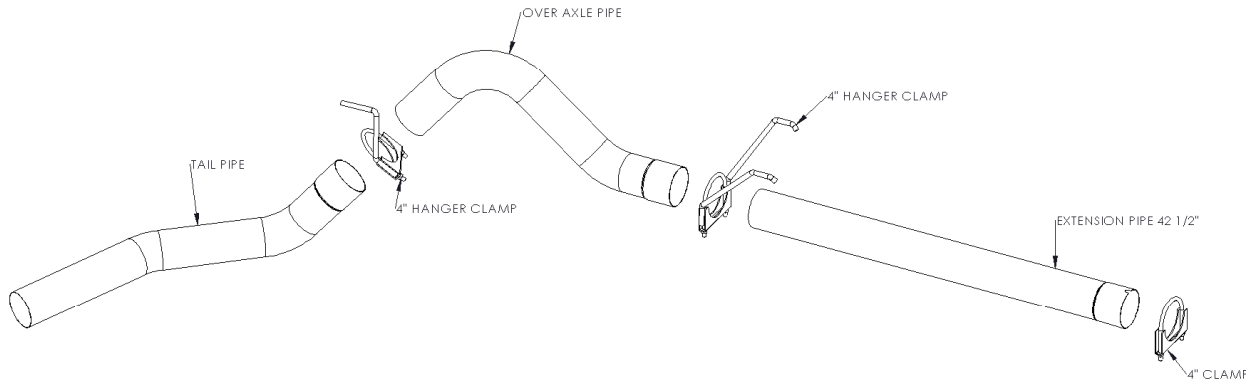


# S6130P

2010 DODGE CUMMINS 6.7L 2500/3500, PARTICULATE FILTER BACK



### PLEASE READ BEFORE STARTING INSTALLATION

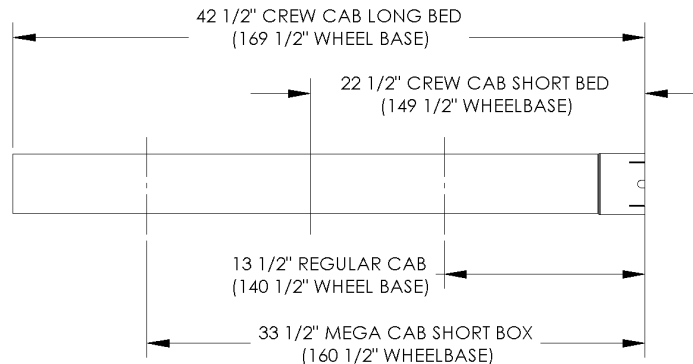
MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

### Removal of Stock System:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Loosen the nut on the clamps located behind the particulate filter and behind the muffler using a 15mm wrench or socket.
3. Remove the muffler and tail pipe from the OEM rubber hangers. Remove the stock exhaust from vehicle.

### Installation of MBRP Inc. Performance Exhaust:

1. The Extension Pipe provided is the proper length when used for the Crew Cab long box. Refer to the diagram if the Extension Pipe must be cut. Slide a 4" Clamp onto inlet end of the Extension Pipe.



2. Slide the 4" Hanger Clamp (dual) onto the end of the Extension Pipe. Install the hangers into the existing rubber insulators.
3. Install the Over Axle Pipe from the rear of the truck, over the axle and attach it to the Extension Pipe using the 4" Hanger Clamp shown. Slide the 4" Hanger Clamp into the existing rubber insulators.
4. Install the second 4" Hanger Clamp into the existing rubber insulator. Use the 4" Hanger Clamp to join the Tail Pipe and Over Axle Pipe as shown.
5. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.
6. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.

**Congratulations!** You are ready to begin experiencing the improved power, sound and driving excitement of your MBRP Inc. performance exhaust system. We know you will enjoy your purchase.