



Figure 1



Figure 2



Figure 3



Figure 4



Figure 5



## **TOYOTA TUNDRA 2009-2013**

## **Removal of Stock System:**

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators

2. Remove hardware from stock extension pipes. Keep for reinstallation. **Refer to Figure 1**.

3. Remove exhaust from rubber insulators. Refer to Figure 2.

4. Remove the exhaust from the rearmost hanger. Leave the rubber insulators on the truck for installation. Refer to Figure 3.

## Installation of MBRP Inc. Performance Exhaust:

1. Install the **Driver Side Extension Pipe** reusing the existing hardware and attaching the hanger to the existing rubber insulator. Tighten the hardware leaving it loose enough for some adjustment. Refer to Figure 4.

2. Install the Passenger Side Extension Pipe reusing the existing hardware. Tighten the hardware leaving it loose enough for some adjustment. Refer to Figure 5.





Figure 6

3. Slide the 2 1/2"Clamps over the Passenger Side Extension Pipe and the Driver Side Extension Pipe. Install the Muffler onto the two extension pipes. Refer to Figure 6.

4. Slide the **3" Hanger Clamp** over the outlet side of the **Muffler**. Position the **Turn Down** and loosely attach it to the **Muffler**. Install the **3" Hanger Clamp** into the existing rubber insulator.

5. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.

6. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the fuel and brake lines. Realign if necessary.

**Congratulations!** You are ready to begin experiencing the improved power, sound and driving experience of your MBRP Inc. performance exhaust system. We are confident that you will enjoy your purchase.