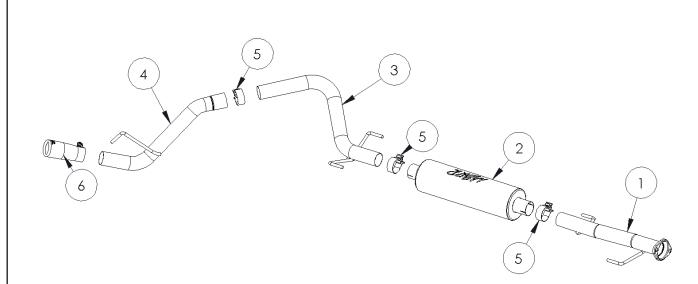
\$5308 '2007-2013 TOYOTA FJ CRUISER 4.0L, CAT BACK SINGLE





- 1. EXTENSION PIPE
- 2. MUFFLER
- 3. OVER AXLE PIPE
- 4. TAIL PIPE
- 5. 21/2" CLAMP(3PCS)
- 6. EXHAUST TIP

NOTE: SADDLE CLAMP USED IN ALUMINIZED VERSION

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.





Figure 1



Figure 2



Figure 3



Figure 4

2007-2012 Toyota FJ Cruiser 4.0L

Removal of stock system:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.

2. Remove the bolts and springs holding the front flange together and disconnect exhaust system. Do not discard this hardware it will be reused during the installation **Refer to Figure 1**.

3. Remove hardware from Flange behind muffler. Remove the hangers from the rubber insulators. Remove the exhaust from the vehicle. **Refer to Figures 2 & 3**.

Installation of MBRP Inc. Performance Exhaust:

1. Install Extension Pipe to the flange using the existing hardware and springs from the removal. **Refer to Figure 4**.

2. Slide a 2 ¹/₂" Clamp over the Extension Pipe and install muffler onto the Extension Pipe. Refer to Figure 5.



Figure 5



Figure 6



Figure 7



Figure 8



3. Slide a 2 ¹/₂" Clamp over the outlet side of the Muffler. Position the Over Axle Pipe over the axle and loosely attach it to the muffler. Install the Over Axle Pipe hangers into the factory rubber insulator. Refer to Figure 6.

4. Slide a 2 ¹/₂" Clamp over the Tail Pipe and install it to the Over Axle Pipe. Refer to Figure 7.

5. Slide **Tail Pipe** hanger into rearmost rubber insulator and reattach the frame. **Refer to Figure 7**.

6. <u>Install and adjust the Exhaust Tip to suit</u>. Using a 17mm wrench tighten the lock bolt located on the **Exhaust Tip**. **Refer to Figure 8**.

7. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.

9. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.

Congratulations! You are ready to begin experiencing the improved power, sound and driving excitement of your MBRP Inc. performance exhaust system. We know you will enjoy your purchase.