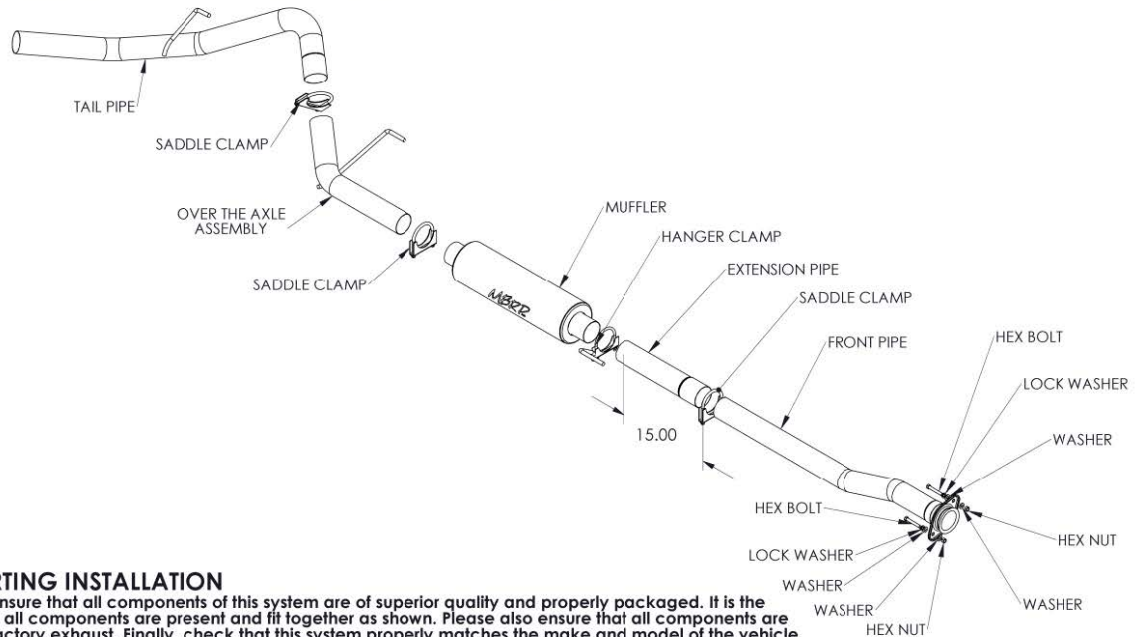


S5230P

11-14 FORD F150 5.0L, RC 8' BOX, EC/CC, 6 1/2' BOX AND 5 1/2' BOX, CAT BACK, SINGLE SIDE EXIT

MBRP
INC.
PERFORMANCE EXHAUST



PLEASE READ BEFORE STARTING INSTALLATION

MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of stock system:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Loosen the flange nuts located behind the "Y" pipe.
3. Loosen the clamp located in front of the muffler.
4. Remove the hangers from the rubber insulators and remove the exhaust from the vehicle. If a hoist or hydraulic lift is not being used the tail pipe may need to be cut to clear the rear axle.

Installation of MBRP Inc. Performance Exhaust:

1. Install the **Front Pipe** to the existing flange using the fasteners provided. Note; the **Extension Pipe** is only required on the **Super Crew 6.5' box**.
2. Slide a **3" Clamp** over the **Front Pipe** and install the **Extension Pipe** onto the **Front Pipe**. Install the **3" Hanger Clamp** loosely to the **Extension Pipe** (or **Front Pipe** if the **Extension Pipe** is not required) and place the hanger into the existing rubber insulator. Cut the **Extension Pipe** to the required length and attach it to the factory pipe behind the catalytic converter.
3. Slide the **Muffler** onto the **Extension Pipe** or **Front Pipe** as required.
4. Loosely install the **Over Axle Pipe** connecting it to the **Muffler** outlet using a **3" Clamp**. Install the hanger into the rubber insulator located above the **Over Axle Pipe**.
5. Attach the expanded end of the **Tail Pipe** to the **Over Axle Pipe** using a **3" Clamp**. Slide the **Tail Pipe** hanger into the factory rubber insulator.
6. Align the exhaust as required. Starting at the front of the exhaust tighten all clamps and connections.
7. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.

Congratulations! You are ready to begin enjoying the improved performance and driving experience of your MBRP Inc. Performance Exhaust system. We hope you enjoy your purchase.