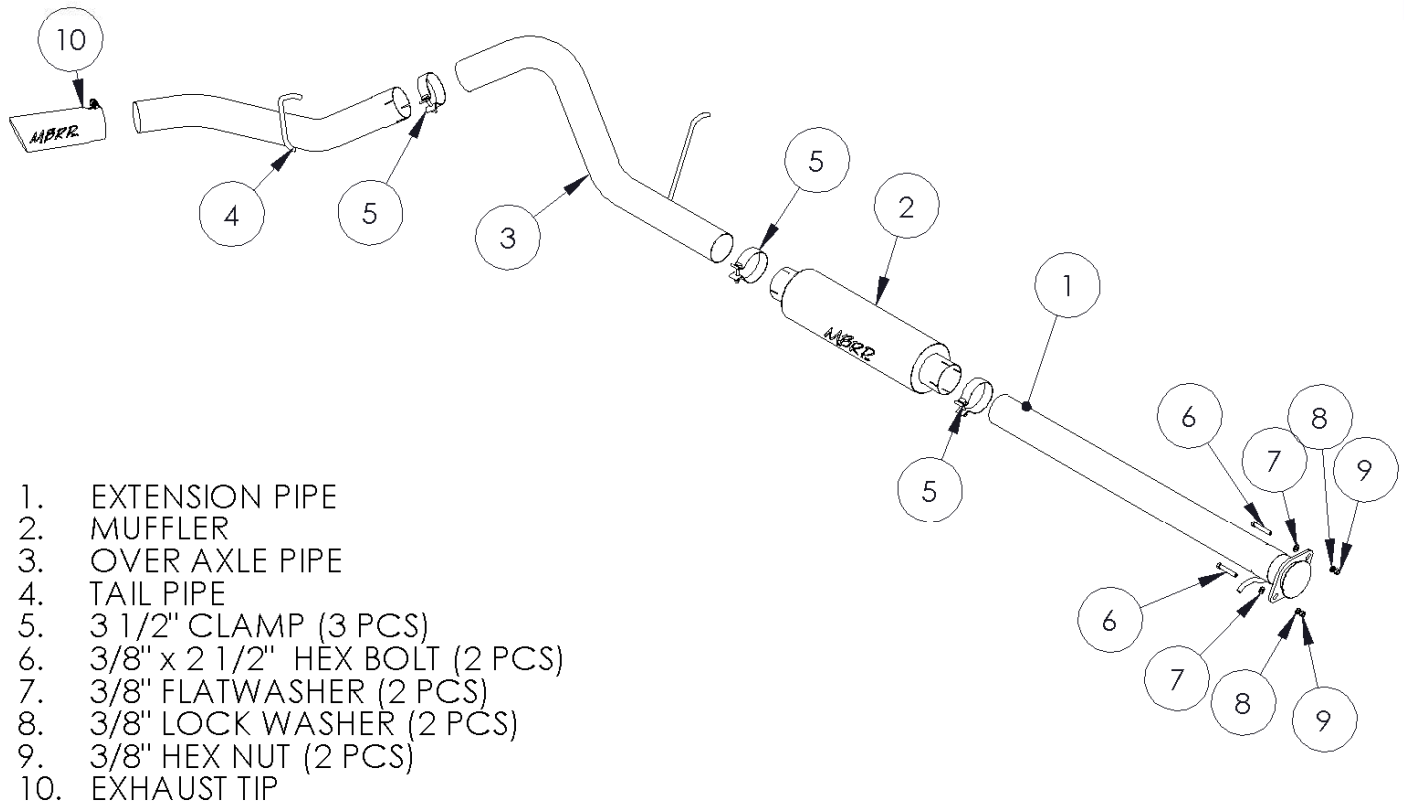


# S5076

2011-2013 CHEVROLET/GMC 2500/3500  
HD PICK-UP 6.0L V8, CAT BACK, SINGLE  
SIDE EXIT

**MBRP**  
INC.  
PERFORMANCE EXHAUST



1. EXTENSION PIPE
2. MUFFLER
3. OVER AXLE PIPE
4. TAIL PIPE
5. 3 1/2" CLAMP (3 PCS)
6. 3/8" x 2 1/2" HEX BOLT (2 PCS)
7. 3/8" FLATWASHER (2 PCS)
8. 3/8" LOCK WASHER (2 PCS)
9. 3/8" HEX NUT (2 PCS)
10. EXHAUST TIP

NOTE: SADDLE CLAMPS ARE USED ON ALUMINIZED SYSTEMS

## PLEASE READ BEFORE STARTING INSTALLATION

**While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:**

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

## Removal of Stock System



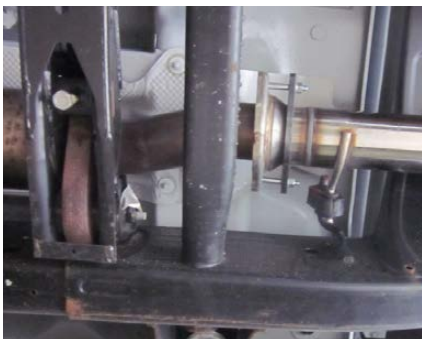
**Figure 1**



**Figure 2**



**Figure 3**



**Figure 4**



**Figure 5**

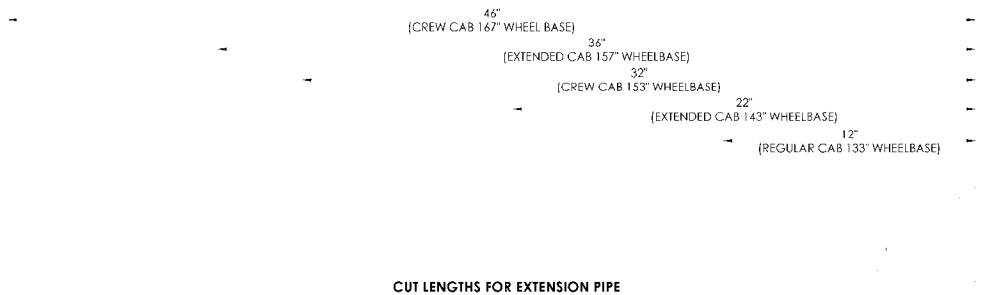
1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.

2. Remove the nuts from the studs holding the front flange together and disconnect the exhaust system. **Refer to Figures 1.**

3. Remove the hangers from the rubber insulators and remove the exhaust from the vehicle. **Refer to Figures 2 to 3.**

## Installation of MBRP Inc. Performance Exhaust

1. Install the Extension Pipe to the existing flange. Attach the hanger to the rubber insulator located on the frame. Leave the hardware loose enough for some adjustment. **Refer to Figure 4.** Note the **Extension Pipe** is the correct length for the crew cab long bed (167" wheelbase). The **Extension Pipe** will require trimming for other models. **Refer to the diagram below.**



2. Slide a 3 1/2" **Clamp** onto the rear of the **Extension Pipe**. Install the **Muffler** onto the **Extension Pipe**. **Refer to Figure 5.**



**Figure 6**

3. Slide a **3 1/2" Clamp** onto the rear of the **Muffler**. Feed the **Over Axle Pipe** into the rear of the **Muffler**. Install the hanger on the **Over Axle Pipe** onto the existing rubber insulator. **Refer to Figure 6.**

4. Install the **Tail Pipe** hanger into the factory rubber insulator located directly above the hanger and attach to the **Over Axle Pipe** using a **3" Clamp**. **Refer to Figure 7.**



**Figure 7**

5. Install and adjust the **Exhaust Tip** to suit. Tighten the bolt located on the **Exhaust Tip**. **Refer to Figure 8.**

6. Align the exhaust as required before tightening clamps. Starting at the front of the exhaust tighten all clamps and connections. Check along the length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.



**Figure 8**

**Congratulations!** You are ready to begin experiencing the improved power, sound and driving excitement of your MBRP Inc. performance exhaust system. We know you will enjoy your purchase.