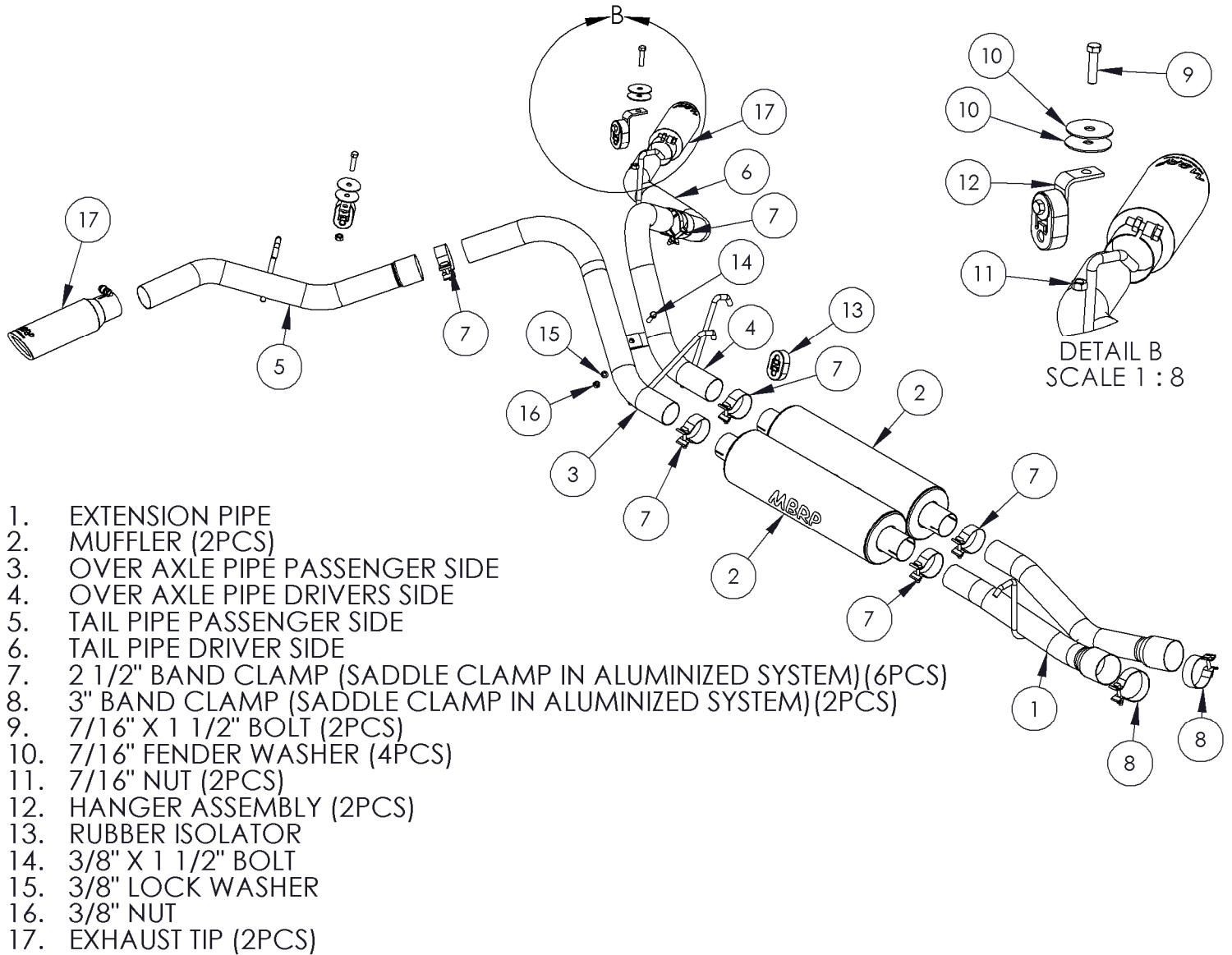


# S5010

03-05 CHEV SILVERADO/ GMC SIERRA  
2500 HD, 6.0L EC SB, DUAL SPLIT SIDE

# MBRP INC.

## PERFORMANCE EXHAUST



1. EXTENSION PIPE
2. MUFFLER (2PCS)
3. OVER AXLE PIPE PASSENGER SIDE
4. OVER AXLE PIPE DRIVERS SIDE
5. TAIL PIPE PASSENGER SIDE
6. TAIL PIPE DRIVER SIDE
7. 2 1/2" BAND CLAMP (SADDLE CLAMP IN ALUMINIZED SYSTEM) (6PCS)
8. 3" BAND CLAMP (SADDLE CLAMP IN ALUMINIZED SYSTEM) (2PCS)
9. 7/16" X 1 1/2" BOLT (2PCS)
10. 7/16" FENDER WASHER (4PCS)
11. 7/16" NUT (2PCS)
12. HANGER ASSEMBLY (2PCS)
13. RUBBER ISOLATOR
14. 3/8" X 1 1/2" BOLT
15. 3/8" LOCK WASHER
16. 3/8" NUT
17. EXHAUST TIP (2PCS)

## PLEASE READ BEFORE STARTING INSTALLATION

While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.



**PERFORMANCE EXHAUST**

**03-05 Chev./GMC Silverado/Sierra EC/SB 6.0L**

*"COOL DUALS"™*

## **Removal of stock system:**

1. Measure and mark the pipe closest to the frame 14" from the front of the muffler. For the pipe closest to the drive shaft measure and mark the pipe 17" from the front of the muffler. The pipes now need to be cut square where the pipes were marked.
2. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
3. Remove the hangers from the rubber insulators and remove the exhaust from the vehicle. If a hoist or hydraulic lift is not being used the tail pipe may need to be cut to clear the rear axle.

## **Installation of MBRP Inc. Performance Exhaust:**

1. Loosely attach the extension pipe assembly where the pipes were cut previously and place the hanger into the factory rubber insulator located on the frame.
2. Install mufflers onto extension pipe assembly.
3. Apply some lubricant to the factory rubber insulator located above the rear of the mufflers and slide it over the stop towards the passenger side of the vehicle. Apply some lubricant to the rubber insulator provided with the system and slide it over the factory hanger. Position it where the factory rubber insulator was located.
4. Loosely install the driver side over axle pipe connecting it to the muffler closest to the drive shaft. Install the hanger into the rubber insulator installed in the previous instruction.
5. Feed the passenger side over axle pipe over the axle and install it loosely. Install the hanger into the factory rubber insulator, moved in the previous instruction.
6. Line up the holes in the tabs on the over axle pipes and loosely attach using the 3/8" hardware provided.
7. Feed the expanded end of the driver side tail pipe from the rear of the vehicle over the axle, around the outside of the shock absorber and connect it to the driver side over axle pipe.
8. Move the driver side tail pipe into approximate position. Using the factory hole provided in the frame located directly above the tail pipe hanger, attach the hanger provided using the supplied hardware.
9. Feed the expanded end of the passenger side tail pipe from the rear of the vehicle over the axle and loosely connect it to the passenger side over axle pipe.
10. Move the passenger side tail pipe into approximate position. Using the factory hole provided in the frame located directly above the tail pipe hanger, attach the hanger provided using the supplied hardware.
11. Install the mirror polished tips. It is recommended to install them at this point to assist with the final system alignment.
12. Install provided clamps to the pipe connections where required. Align the exhaust as required before tightening clamps.
13. Starting at the front of the exhaust tighten all clamps and connections.
14. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.

**Congratulations!** You are ready to begin enjoying the improved performance and driving experience of your MBRP Inc. Cool Duals system. We hope you enjoy your purchase.