



REAR SPRING HANGER INSTALLATION INSTRUCTIONS

NOTE:

MAXTRAC HANGER REPLACES THE FACTORY HANGER AT THE FRONT OF THE LEAF SPRING, NOT ALL TRUCKS ARE THE EXACT SAME, THESE INSTRUCTIONS ARE FOR THE GENERAL INSTALLATION OF LOWERING HANGERS.

***THE 420520 HANGER WILL REQUIRE THE BED MOUNT TO BE TRIMMED DOWN**

***THE 420920 HANGER WILL LINE UP WITH 3 HOLES ON THE FRAME AND 1 HOLE BELOW**

- 1) JACK UP REAR AXLE AND SUPPORT TRUCK UNDER FRAME WITH JACK STANDS.
- 2) LOOSEN, BUT DO NOT REMOVE BOTH BOLTS AT THE SHACKLE
- 3) LOOSEN, BUT DO NOT REMOVE THE SPRING BOLT AT THE FRONT OF THE LEAF SPRING
- 4) LOWER THE REAR AXLE ENOUGH SO THAT TENSION IS TAKEN OFF OF THE FRONT SPRING BOLT AND REMOVE BOLT
- 5) USING A DIE GRINDER OR ANGLE GRINDER WITH A CUTTING WHEEL, MAKE ONE CUT DOWN THE MIDDLE OF EACH RIVOT HOLDING ON THE FACTORY HANGER, ALL THE WAY THROUGH THE HEAD, BUT NOT INTO THE SURFACE OF THE HANGER
- 6) USE A NEUMATIC HAMMER WITH A CHISSEL ATTACHMENT TO REMOVE THE HEAD OF THE RIVOTS. (RIVOT HEADS SHOULD COME OFF RELATIVELY EASY, IF NOT, MORE CUTS MAY BE NECESSARY)
- 7) USING A NEUMATIC HAMMER WITH A PUNCH ATTATCHMENT, PUNCH ALL RIVOTS THROUGH THE HANGER AND REMOVE THE HANGER
- 8) INSTALL THE MAXTRAC HANGER USING PROVIDED HARDWARE AND TIGHTEN (FOR THE 420920 HANGER, 3 BOLTS LINE UP ON THE FRAME AND 1 BELOW)
- 9) RE-INSTALL THE LEAF SPRING INTO THE HANGER USING THE FACTORY BOLT, BUT DO NOT TIGHTEN.
- 10) ONCE THE TRUCK IS OFF THE JACK STANDS AND COMPLETELY ON THE GROUND, JUMP ON THE REAR BUMPER A FEW TIMES TO ENSURE THE SUSPENSION IS COMPLETELY SETTLED, THEN TIGHTEN ALL 3 LEAF SPRING BOLTS