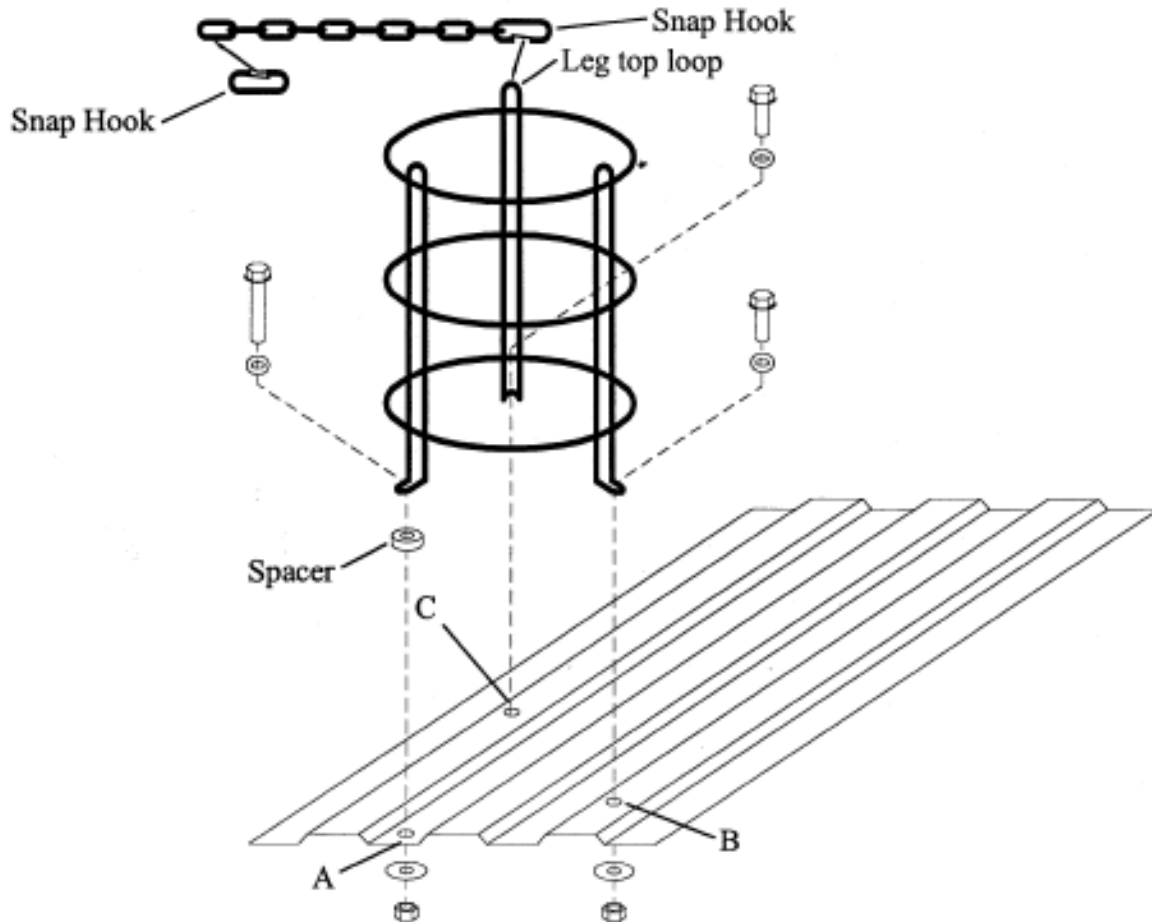


ASSEMBLY AND INSTALLATION INSTRUCTIONS

FREON TANK RINGS

025295-MR9277 FREON TANK RING 30# VERTICAL MOUNT
025296-MR9278 FREON TANK RING 50# VERTICAL MOUNT



!!WARNING: SEVERE DAMAGE COULD OCCUR TO YOUR VEHICLE DURING INSTALLATION!! Look under the vehicle floor where you will be installing your freon tank ring and look for obstructions such as electrical wires, fuel lines, brake lines, fuel tank(s), spare tires, etc.

STEP 1:

Place freon tank ring on vehicle floor similar to illustration shown above. It is best to center each leg over the center of the floor corrugations. If a leg must be placed over a "valley" in the floor corrugation as shown at hole "A" then use a 3/8" thick spacer under the leg.

STEP 2:

Mark through the base of each leg onto the floor of the vehicle. Drill a 17/64" hole at each mark.

STEP 3:

Place a 1/4-20 x 3/4" L screw and a 1/4" washer at "peaks" in the floor such as at holes "B" and "C"

Place a 1/4-20 x 1-1/4" L screw and a 1/4" washer at "valleys" in the floor such as at hole "A" Also, place a 1" diameter x 3/8" thick spacer under any leg that is over a "valley" in the floor such as at hole "A"

STEP 4:

Make sure the vehicle is securely supported. Climb under the vehicle to attach one 1/4" large fender washer and one 1/4" elastic stop nut onto each screw. Tight each nut to 9 ft-lbs.

How to use your new freon tank ring:

Place one snap hook over both of the endmost links in the yellow chain provided. Snap one of the snap hooks over one of the leg top loops. Place a freon tank into the freon tank ring. Pass the yellow chain through the handles on top of the tank. Snap the other snap ring onto one of the other leg top loops. Your freon tank is now secured.